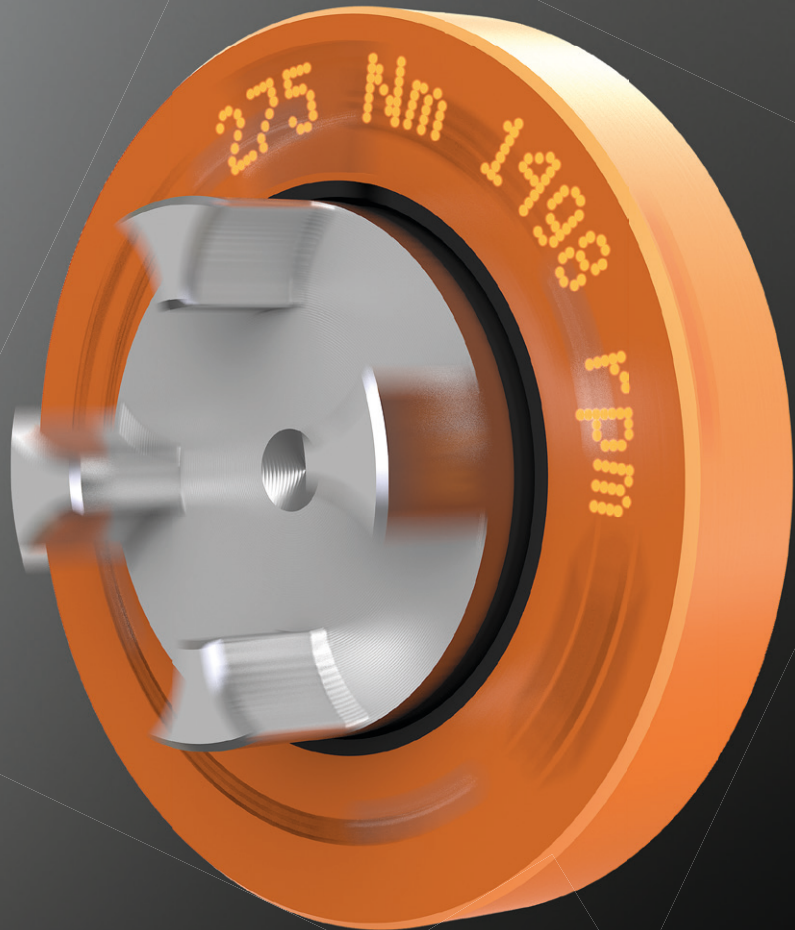
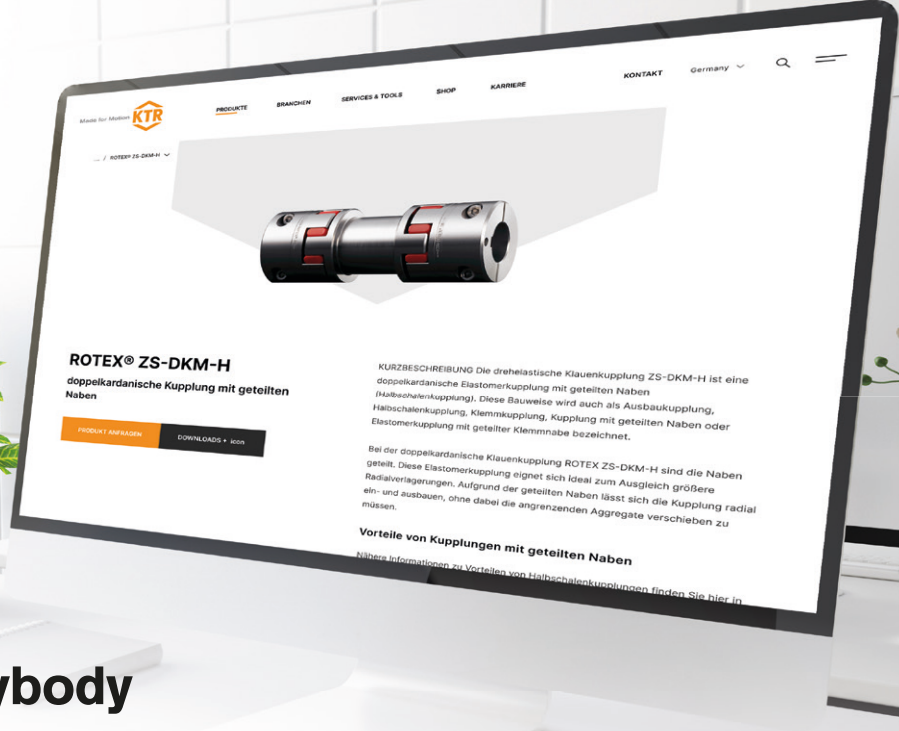


Made for Motion



MONITEX[®] BT

Torque measuring coupling hub



One for all and everybody

The new website will soon go online

There will be no alteration, no revision, nor merely a facelift: There will rather be a comprehensive relaunch of our website making our company, our products and our services digitally accessible in a more detailed and convenient way than ever before.

The conception stage of the relaunch project managed by Melanie Gunka and Julian Birich already started in September 2021. Initially numerous international specifications of requirements as well as in-house and external surveys were executed. The target was to provide only one digital platform for all in the future - accordingly for example integrate the platforms ktr360.com and ktr-events.com completely in the new website.

„The focus is definitely on improving the services and usability of the website for visitors“, Melanie Gunka underlines. „All contents are concentrated in one place and the performance is significantly increased. The objective is to raise the user experience to a new level.“ For that purpose a new, comfortable and quick search function is integrated, as an example. The streamlined structure as well

as links to products and services facilitate navigation and consequently locating the numerous offers of KTR. Besides, its responsive design makes the new website equally easy to access for all terminal devices. The login area is significantly facilitated as well: In the future customers only have to log in once to have access to all contents and applications, from miscellaneous downloads and services to 3D-CAD drawings.

After launching both the KTR configuration tools are to be natively embedded in the website and all national versions of the website are to be adapted in the course of 2023 - to make sure all customers are able to benefit from the advantages of our retreated website in the respective national language step by step worldwide.

Our 2D/3D publishers as an extension of our online tools

Having calculated the right product by means of the coupling configurator, you can be provided with the result as a 2D, 3D, dimensional drawing or as a 3D-PDF file as of now. What is special: Clicking the download the requested drawings and models are generated in real time in the background.



Online tools
Tailor-made to your specifications - make use of our online tools

MONITEX® BT 28/200, 42/800 TORQUE MEASURING COUPLING HUB

Examples of application



Machine monitoring



Test stand technology



Process management



Quality assurance

Mounted with a few steps, the new MONITEX® BT is a precise tool for daily measuring tasks in test stand technology. With the help of the apps or the PC software, torques and speed data can be displayed and saved in a matter of seconds.

Thanks to its compact dimensions it can also be used for machine monitoring and process control where integration of measuring shafts with long design failed previously.

The outputs of our analogue gateway directly supply the voltages for the PLC and the control. Furthermore, the data can be saved to a cloud via an edge device so that nothing stands in the way of more complex monitoring.

Especially in quality assurance, it is often an advantage to not only save data, but also read them directly for setting purposes. The integrated display of the MONITEX® BT informs the user directly and at any time about the current load on the drive.

MONITEX® BT 28/200, 42/800 TORQUE MEASURING COUPLING HUB

Description of product



ROTEX® goes digital – MONITEX® BT, the coupling hub that measures torque

MONITEX® BT is a backlash-free coupling hub that can measure torques and speeds. In contrast to classical torque measurement, the torque is no longer measured via an intermediate shaft or intermediate flange, but the measurement takes place within the measurement hub. Thanks to this, the new measurement coupling can be integrated into the drive in a few simple steps, even when there is little space available.

The energy is transmitted contactless and permits a permanent operation of the measurement hub. To this end, the inductive energy transmitter is installed with a clearance of about 10 mm radially of the coupling.

As soon as the inductive head is switched on, the torque and speed data determined are sent by MONITEX® BT by Bluetooth and, using the free MONITEX®-app, they can be received by a smart phone or a PC and subsequently saved. The "MONITEX® BT" app is available for Android and iOS and can be downloaded from the app stores.



The data can be displayed in the app either as a curve progression or as numeric numbers. Minimum, maximum and average figures are continuously calculated. The data are recorded during the measurement and can then be analysed. A visual and acoustic alert informs the user once the set limit values are exceeded or fallen below.

If you have a PC or laptop with Bluetooth connection, you can download the free KTR Windows software from our homepage. It permits a high scanning frequency of the torque signal of 500 Hz and offers the possibility to save the data in a CSV file.





Limitless connectivity

In many cases, the user requires live data to feed into the system control for monitoring or controlling the powertrain.

This can either be done by means of a DAC (Digital-Analogue Converter), which establishes the connection to MONITEX® BT and outputs the torque and speed values as analogue voltage signals, or by means of an edge device, which connects the MONITEX® BT with the large data network.

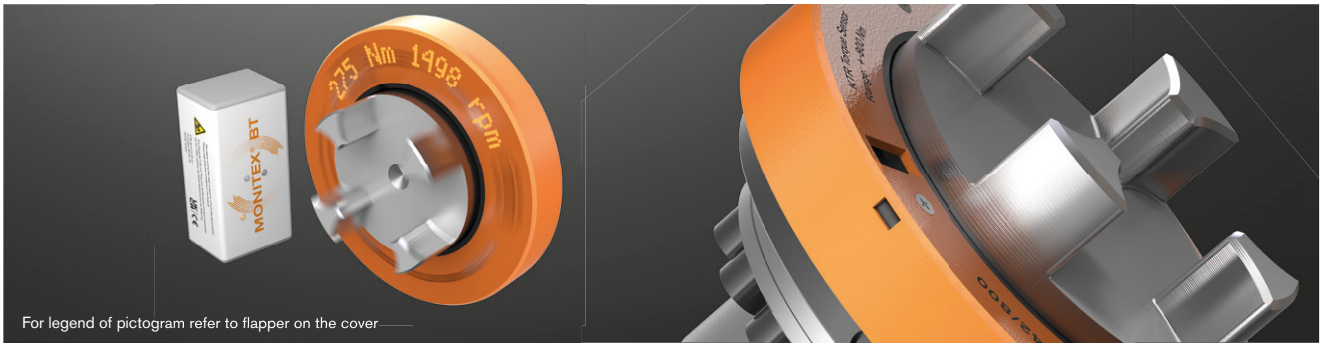
In addition to smartphone, edge device and analogue outputs, MONITEX® BT also has a display that shows the current torque and speed when in rotation. Like this, the data are also available even if you do not have your smartphone at hand or simple monitoring of the load is sufficient.



Connectivity				
Terminal device	Direct connection to MONITEX® BT	Prerequisites	Measuring frequency torque/speed in Hz	Reference source
Android				
Smartphone	•	from Android Version 6	60 / 3	
Tablet	•			
iOS				
Smartphone	•	from iOS Version 15.5	60 / 3	
Tablet	•			
Windows				
PC	•	Windows 10, hardware with Bluetooth connection	500 / 5	www.ktr.com
Laptop	•			
Analogue gateway (DAC)	•	–	500 / 5	Contacting the KTR
Edge gateway	•	Programming in consultation	500 / 5	Contacting the KTR

MONITEX BT® 28/200, 42/800 TORQUE MEASURING COUPLING HUB

For torques from 200 to 800 Nm



For legend of pictogram refer to flapper on the cover



General properties				
MONITEX BT® type	Coupling type	Supply voltage in V ²⁾	Current consumption in mA ²⁾	Operating temperature range in °C
28/200	ROTEX® GS 28	24 ± 4	<200	0 ... 55
42/800	ROTEX® GS 42			

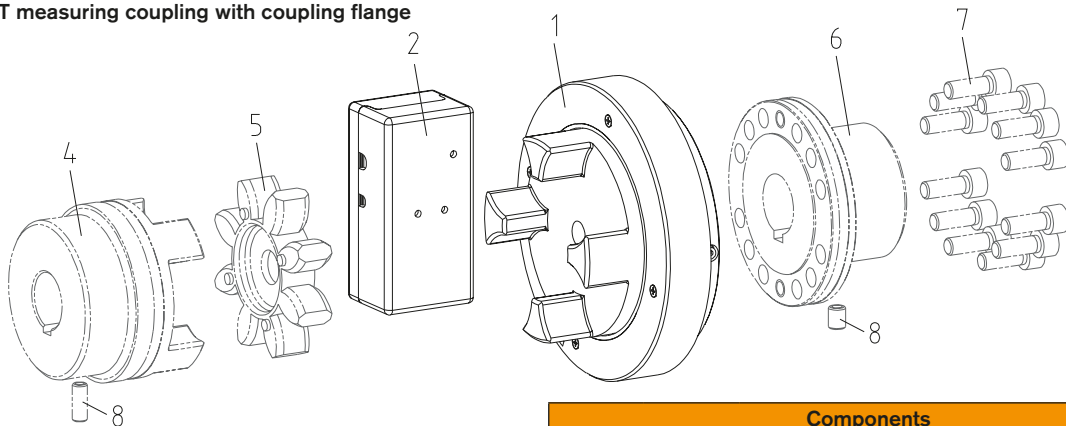
Technical data of torque signal				Technical data of speed signal			Technical data of display			
MONITEX BT® type	Measuring range T _{KN} in Nm	Inaccuracy in % von T _{KN}	Measuring frequency of App/Windows software in Hz	Influence of temperature ¹⁾ in %/10 °C	Measuring range T _{KN} in 1/min	Resolution in rpm	Measuring frequency of App/Windows software in Hz	Number of digits of torque	Number of digits of speed	Turn-on threshold in rpm
28/200	-200 ... +200	±0.25	60 / 500	0.05	30-3500	1	5/3	3+1 decimals + ± sign	4	300
42/800	-800 ... +800									

Mechanical data of the coupling hub										
MONITEX BT® type	Static load limit ¹⁾ T _{K max} in %	Breaking load T _{K Bruch} ¹⁾ in %	Max. bending torque in Nm	Max. radial force in N	Max. axial force in kN	Weight in kg	Torsion spring stiffness C _T in Nm/rad	Torsion angle with T _{KN} in degrees	Mass moment of inertia in kgmm ²	Max. speed in rpm
28/200	150	300	22	250	8	0.84	46000	0.25	765	3500
42/800			86	700	20	1.72	194000	0.24	2690	

¹⁾ Referring to rated torque T_{KN}

²⁾ MONITEX® BT inductive head

MONITEX® BT measuring coupling with coupling flange



Components		
Component	Quantity	Subassembly
1	1	MONITEX® BT measuring hub
2	1	MONITEX® BT inductive head (inductive current transmission)
3 ¹⁾	1	MONITEX® BT connection cable
4 ²⁾	1	ROTEX®/ROTEX® GS hub
5 ²⁾	1	ROTEX® GS spider
6 ²⁾	1	ROTEX® coupling flange N
7 ²⁾	see page 7	Cap screws DIN EN ISO 4762 - 12.9
8 ²⁾	2	Setscrew DIN EN ISO 4029

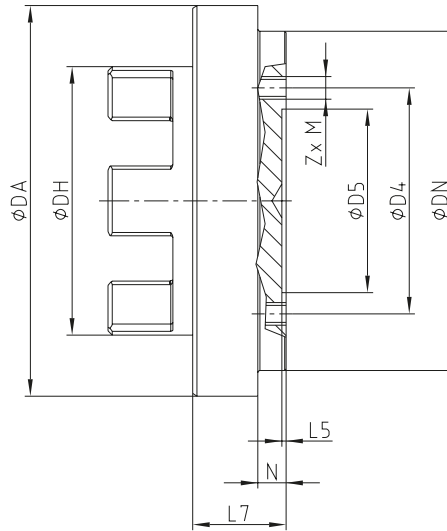
¹⁾ not shown graphically in the left image

²⁾ Optionally available

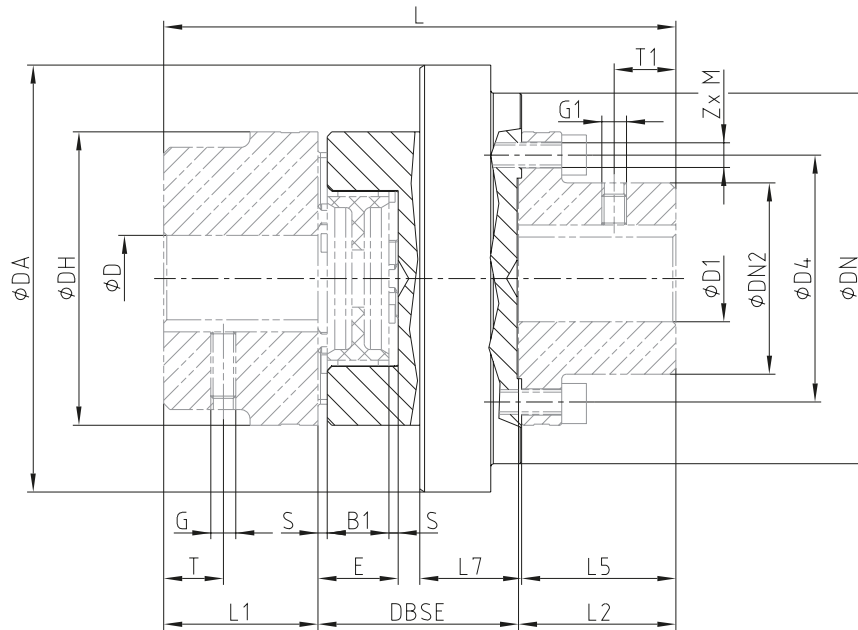
Ordering example:	MONITEX BT® 42/800	Inductive head	2 m	Ø38	ROTEX® GS 2.5 - Ø38	98 ShA-GS
	Measuring hub size	Inductive power supply	Connection cable	ROTEX® coupling flange N, finish bore	Hub type, finish bore	Spider hardness, see catalogue page 127

Components

MONITEX® BT measuring coupling



Dimensions [mm]									
MONITEX® BT type	DA	DH	DN	D4	D5	L5	L7	N	Z x M
28/200	112.4	65	90	54	44	1.5	28	10	8 x M6
42/800	138.4	95	120	80	65	1.5	33	10	12 x M8

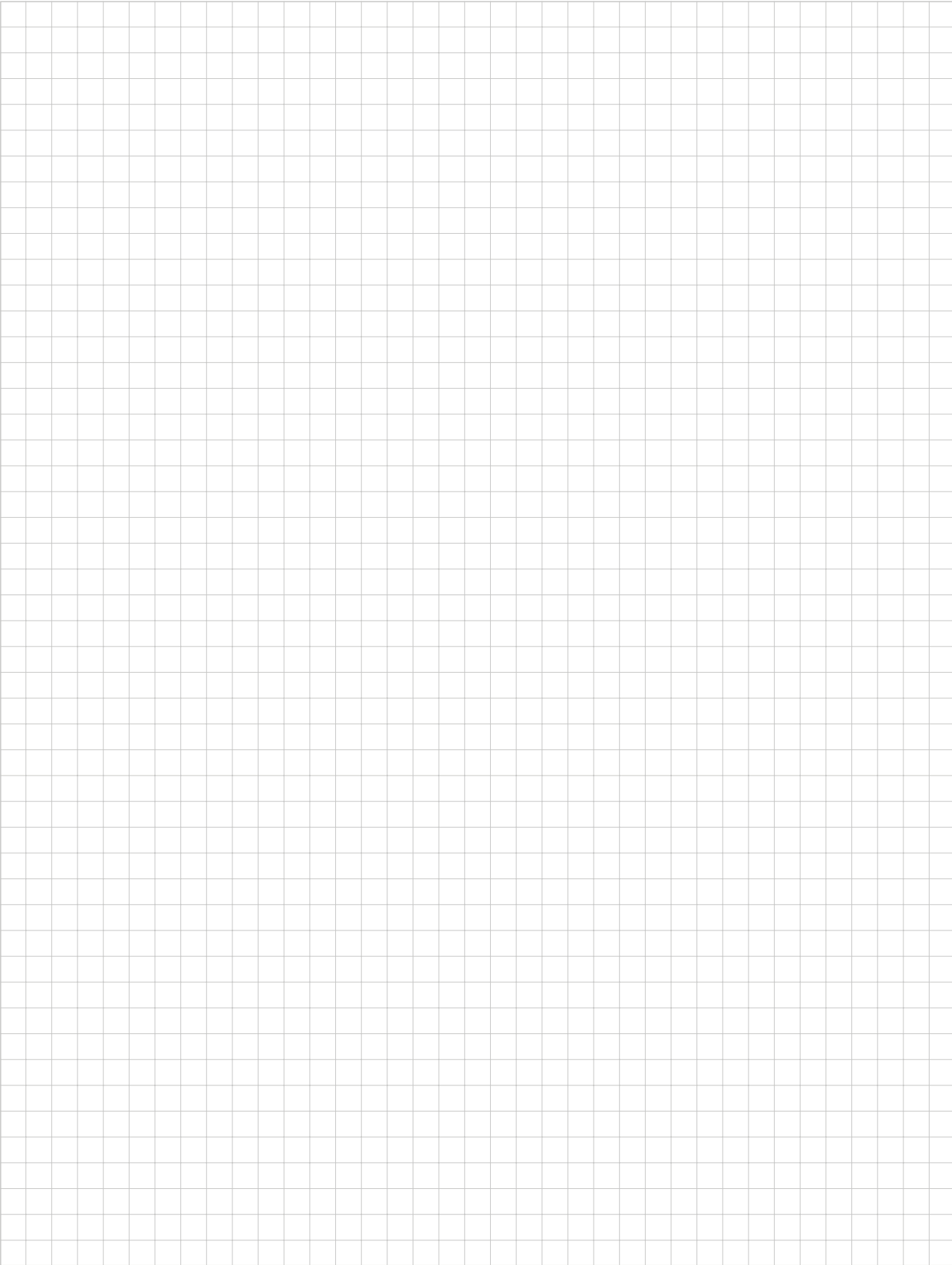


Dimensions in mm									
MONITEX® BT type	ROTEX® GS size	Max. finish bore		DA	DH	DBSE	DN	DN2	D4
		D	D1						
28/200	28	35	30	112.4	65	54.5	90	42	54
42/800	42	55	45	138.4	95	65.0	120	62	80

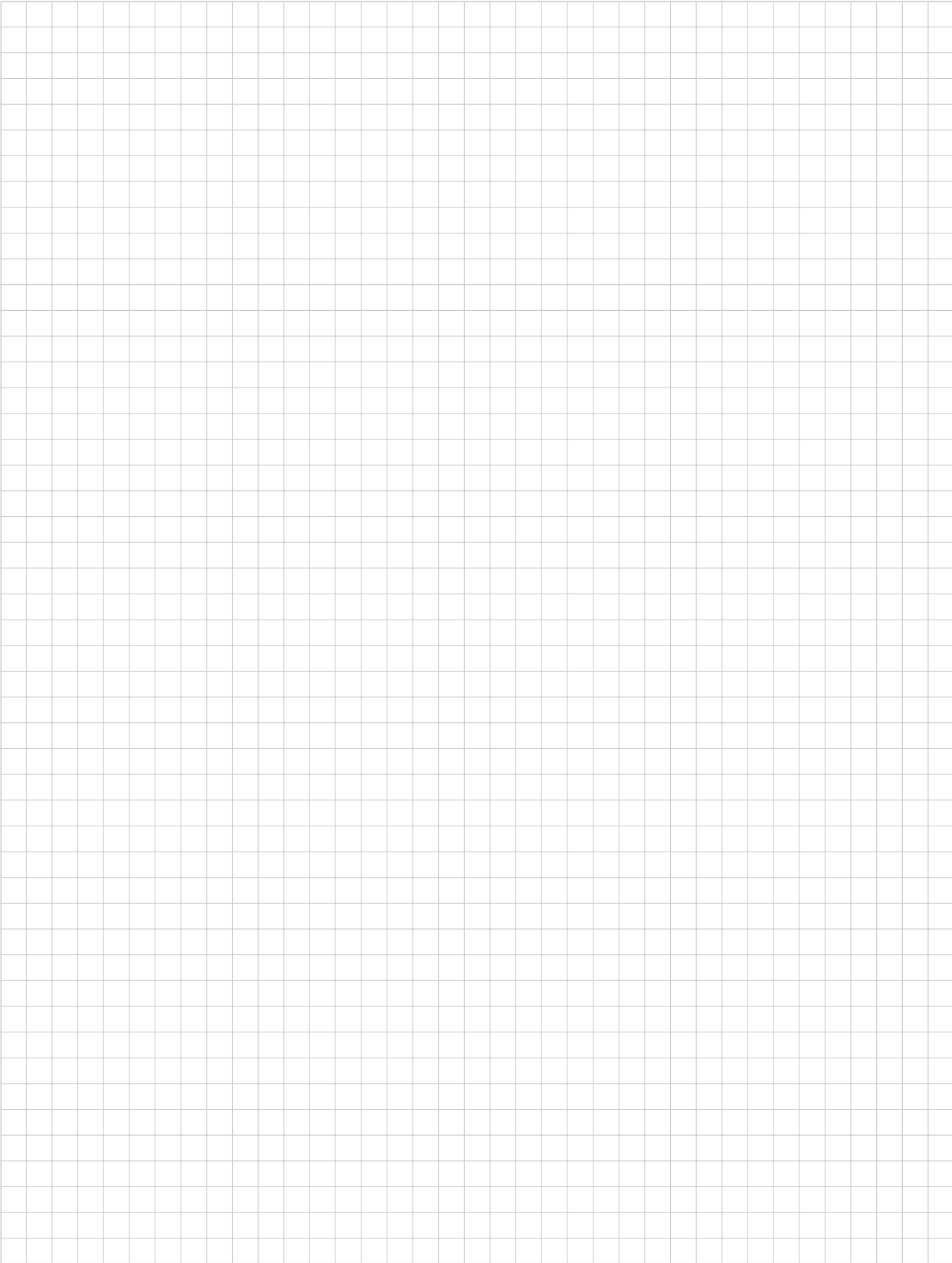
Dimensions in mm											
MONITEX® BT type	L	L1	L2	L5	L7	E	B1	S	Cap screws DIN EN ISO 4762		
									Number Z	M	T _A in Nm
28/200	125	35	35.5	35	28	20	15	2.5	8	M6	17
42/800	166	50	51.0	50	33	26	20	3.0	12	M8	41

Setscrew DIN EN ISO 4029		
Size	28	42
Dimension G, G1 in mm	M8	M8
Dimension T, T1 in mm	15	20
Tightening torque T _A in Nm	10	10

NOTES



NOTES

A large rectangular grid of graph paper, consisting of many small squares, intended for writing notes.

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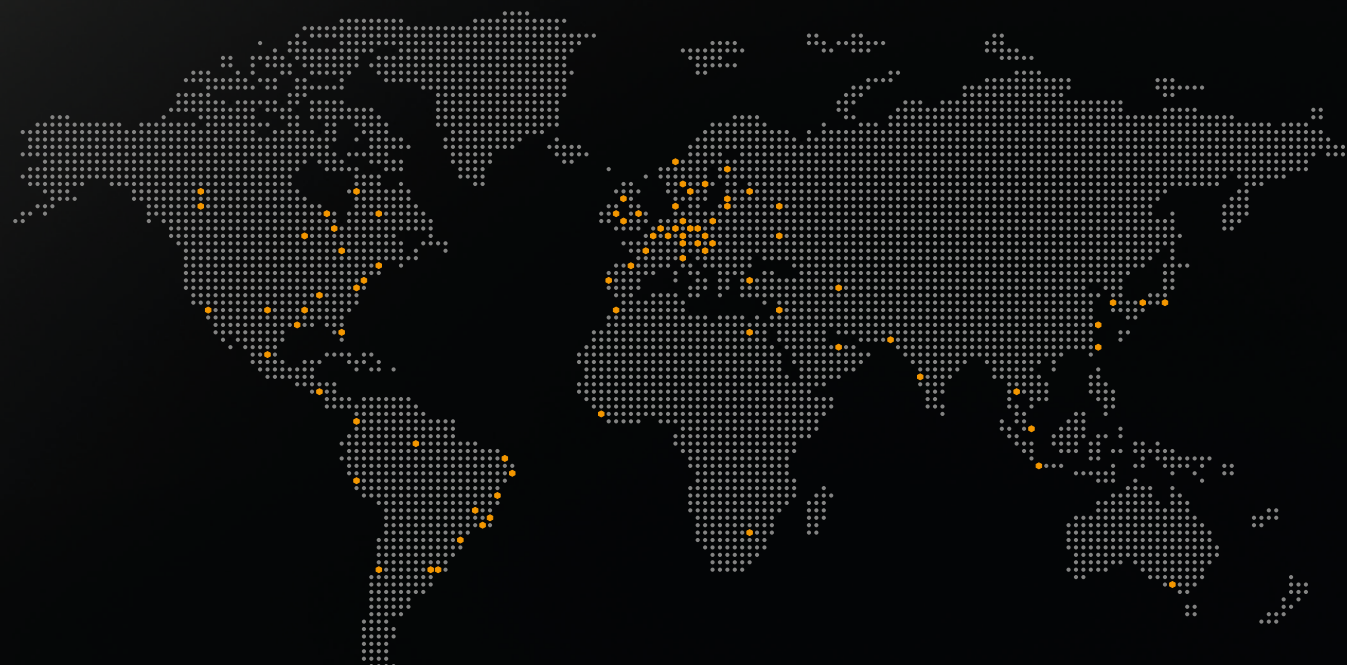
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Made for Motion 

The KTR logo is a stylized orange graphic consisting of a hexagonal shape with a pointed top and bottom, and the letters "KTR" in a bold, sans-serif font inside the hexagon.

Certificates and approvals of our varied products

Being one of the first companies in the field of drive technology, KTR was certified in accordance with DIN EN ISO 9001 already in 1993, including the plants in Poland, China, India and USA.

Currently KTR products have been approved by numerous internationally renowned societies for standardization and classification. Individual approvals by other societies can be implemented on request without fail.



17.05.2011

Date of next recertification: 17.06.2008

08.06.2011



Legend of pictograms



torsionally stiff



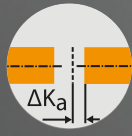
Light-weight



maintenance-free



torsionally flexible



Axial compensation



Protected against corrosion



Highly flexible



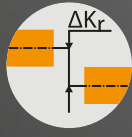
Angular compensation



Electrically insulating



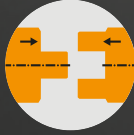
Damping vibrations



Radial compensation



Maximum speed



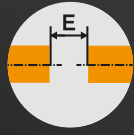
Axial plug-in



Shiftable at standstill



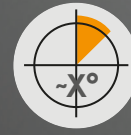
No eddy current losses



Consider shaft distance



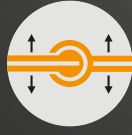
double-cardanic



Torque limiter slipping



Relatively short shaft distance



Radial disassembly, ease of service



Torque limiter with synchronous ratcheting



Maximum operating temperature



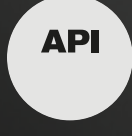
standard drop-out centre lengths available



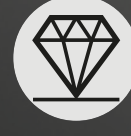
Torque limiter with idle rotation type



High speeds



Available in accordance with API



Hardened surface



backlash-free



Complying with ATEX
For details refer to our ATEX leaflet



Accuracy X %



shear type, separating, slipping



Certified in accordance with ABS



Consider axial displacement



Additional features compared to standard version