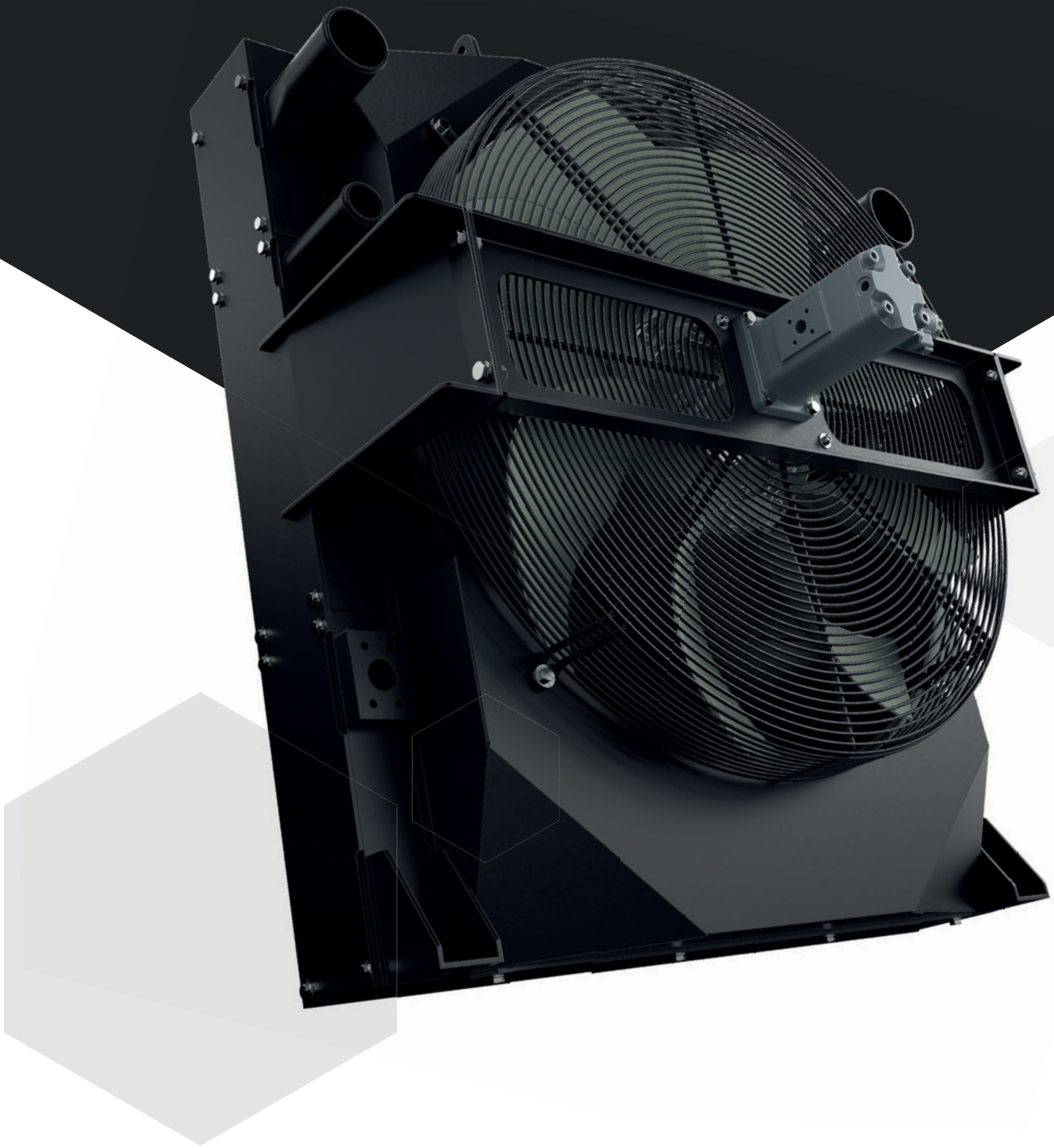


Made for Motion



Cooling Systems

For mobile machines and stationary hydraulics
Customised solutions or standard design

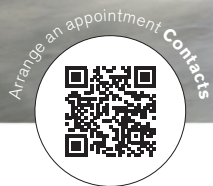
2024/25
www.ktr.com



PART OF EXCELLENCE

SINCE 1959

Made for Motion 



In the middle of the action: the KEC

In September 2023 we opened the "KTR Exhibition Center", in brief KEC, at our headquarters in Rheine. The generously glazed building with a surface of about 750 square metres is to be used in a variety of ways: as an exhibition space for KTR products, for customer and information events, workshops and trainings, but also as a meeting point for the KTR staff providing a kiosk and a terrace. KTR's CEO Nicola Warning: „The KEC is a multifunctional building providing a new platform for digital and analogue communication with customers, staff and stakeholders – whilst giving the staff a fancy meeting point that increases the attractiveness of their work location.“



Corporate Responsibility at KTR

Together for sustainable transformation:

With the new Corporate Responsibility department we meet the growing requirements of the market environment and regulatory specifications: The task of our team of HSE, Compliance and ESG officials is to ensure legal compliance (Compliance), strengthen the commitment for environment, social issues and governance (ESG) and improve the standards for health, safety and environment (HSE) in KTR Systems GmbH and its supply chain. Within the framework of reports, certifications, audits and ratings we make our progress measurable and will announce it to the public on our website in the future.

Do you have any questions about the subjects of compliance, occupational safety, environmental protection, carbon footprint, Supply Chain Due Diligence Act or sustainability reporting/CSRD?

Please contact our Corporate Responsibility team at: responsibility@ktr.com



DID YOU KNOW ...

that couplings, hydraulic components and coolers are part of our scope of supply, too?

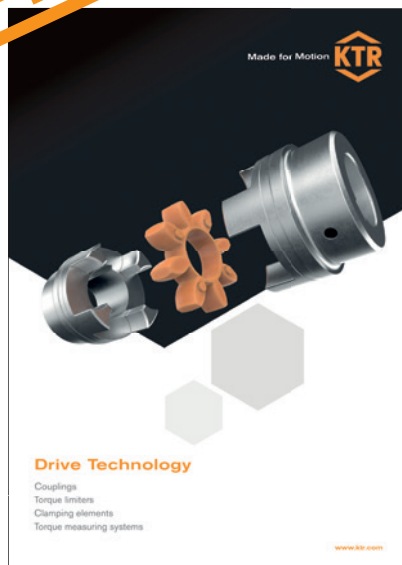
Details are available at ktr.com.



POSSIBLE COMBINATIONS

Our brake systems can be combined with our drive components.

Perfect in Combination with our
COUPLINGS



Those who value KTR as a manufacturer will love us as a partner.

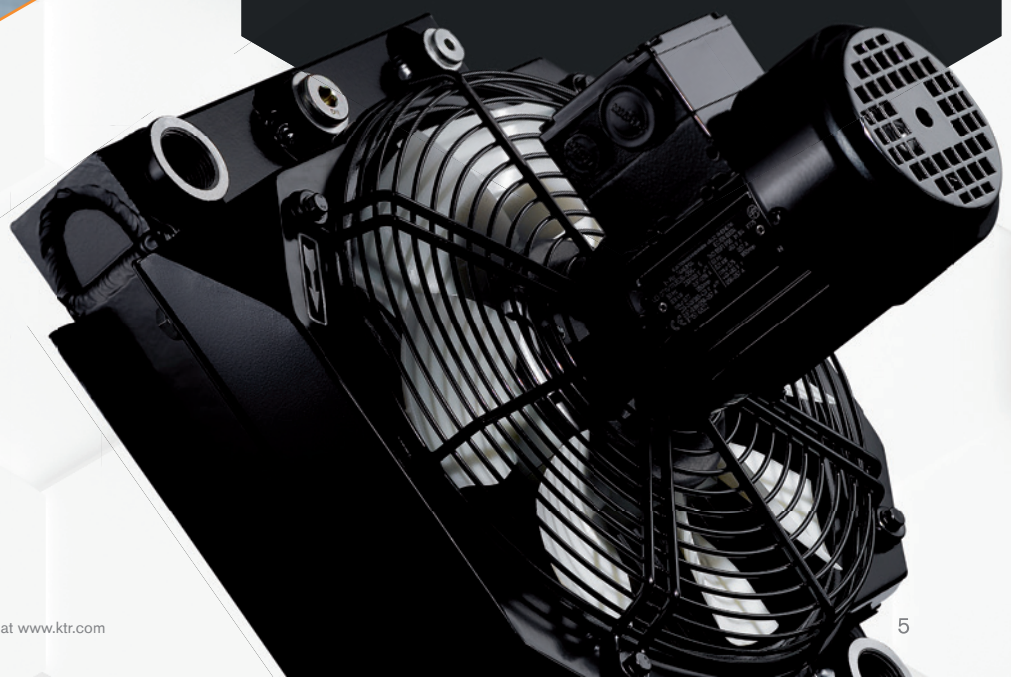
KTR provides the mechanical and plant engineering with an extensive portfolio of high-quality drive and hydraulic components as well as braking and cooling systems. We are pleased to be at your service during the designing stage and develop tailor-made solutions for you. Perfectly organized logistics, global presence via 24 subsidiary companies and more than 90 distribution partners along with an international network consisting of 7 production sites are the prerequisite for quick delivery. When it comes to service we ensure short distances along with competent and personal support.





**„Customised
solutions – for every
application.“**

Franz-Josef Hoffmann, Engineered Business Cooling Systems



Wherever motion is essential, we have the right answer.

Drive technology and shaft connections



Mechanical components are and will remain essential in drive technology. The industry's demands on components grow continuously: energy efficiency, power density, ease of servicing and electrification. Our portfolio includes couplings and torque limiters, clamping sets and universal joints as well as torque measuring shafts.

Brake Systems



Our hydraulic and electromechanical brake systems are globally used in various industries. Customer preference and parameters of the application decide upon the selection of the right brake.

Hydraulic components



For almost 50 years we have provided the industry with a continuously growing range of hydraulic components from our in-house development and manufacturing: accurate selection, high-quality processing, quick availability.

Cooling systems



As a customised product or standard solution, multimediuim or oil/air cooler, for mobile machines or stationary hydraulics, optionally available as a marine or ATEX version, powerful and efficient.

PART OF EXCELLENCE



Wind power



Construction machinery



Agriculture



Pumps and compressors



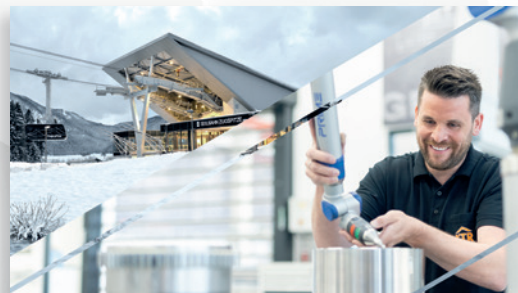
Automation



Machine tools



Hydraulics



General drive technology




















Marine



Gensets

SUMMARY OF PRODUCTS/INDUSTRIES

WIND POWER	Gearless wind turbines	Wind turbines	Local power grids	CONSTRUCTION AND AGRICULTURAL MACHINERY	Excavators	Road rollers	Crushers	Combine harvesters	Tank spreaders	PUMPS AND COMPRESSORS	Compressors	Pumps	Cooling towers	INDOOR MATERIALS HANDLING	Conveying and storage	Food processing machinery	Packaging machinery	Automation	MACHINE TOOLS	MACHINERY
																				

Cooling systems																				
Cooling system type MMC																				
Combined coolers type MMC																				
Oil/air cooler type OAC																				
Cooling system type OAC																				
Cooling system type OPC																				
Cooling system type OPC																				
Oil/water cooler																				
PHE																				
TAK/TP																				

MACHINE TOOLS	Positioning axes	Main spindle drives	Robotic drives	HYDRAULICS	Power pack production	Plastics processing industry	GENERAL DRIVE TECHNOLOGY	Industrial gears	Planetary gears	Extruders	Metering machines	Steel mills	Linear technology	SHIPBUILDING / MARINE	Cargo ships	Cruises	Yachts	Workboats	GENSETS	Emergency power generators	Product pages from page	
				■	■		■	■	■											■	14	
■				■	■		■	■		■					■	■	■	■				20
				■	■		■	■		■					■	■		■				35
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				■	■		■	■		■					■	■	■	■				50

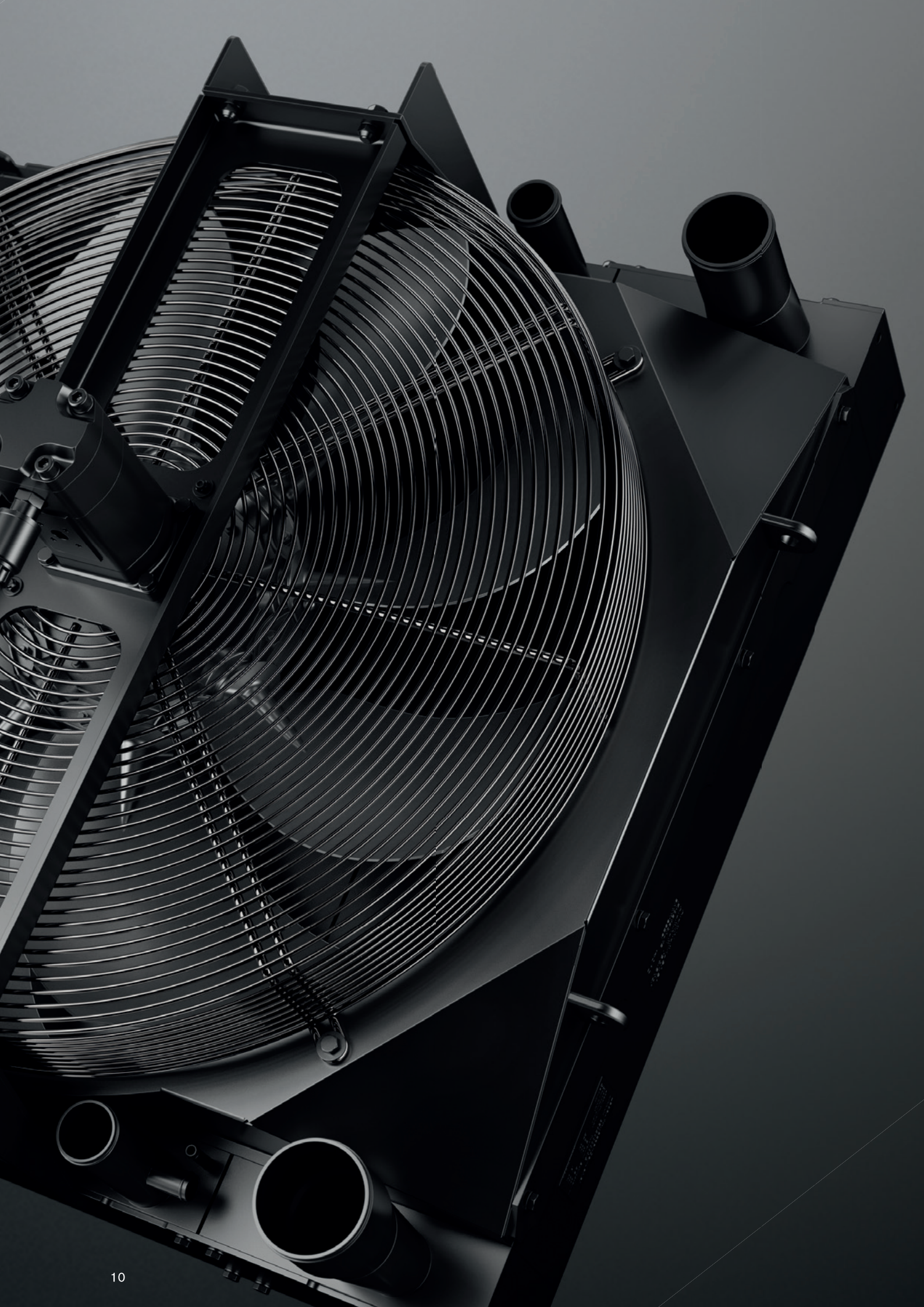
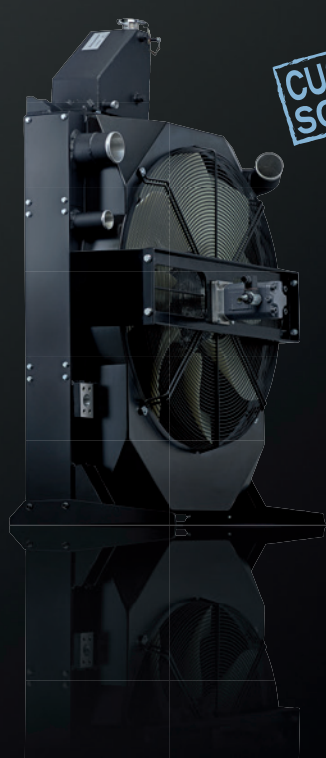


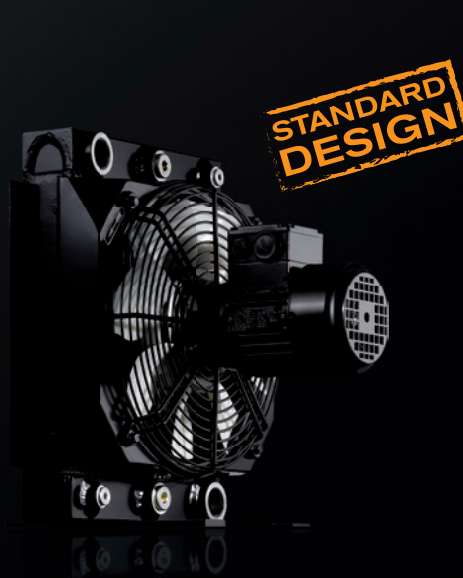
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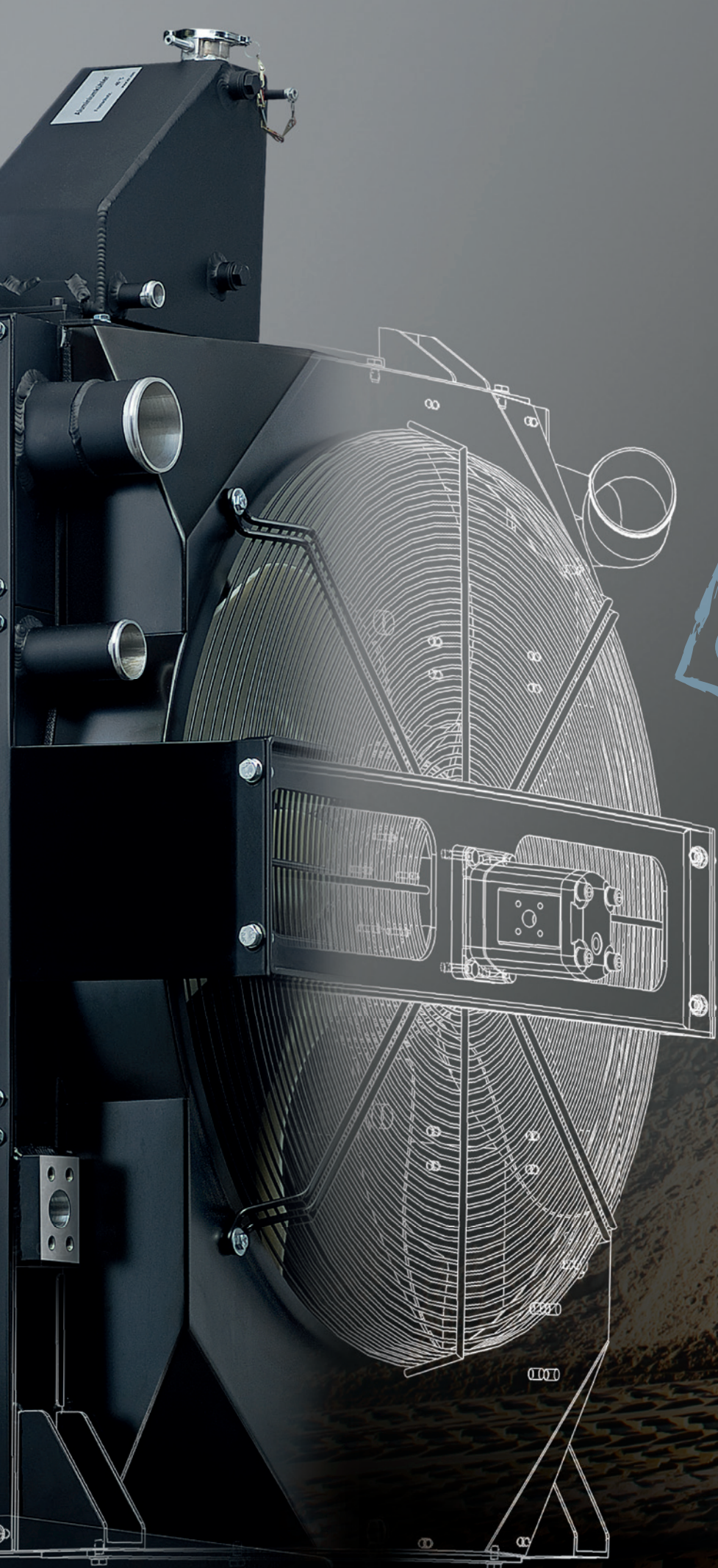
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MMC



OAC





CUSTOMISED SOLUTIONS





Optimised delivery times, high delivery performance



Consistently high quality of products



Extensive know-how and portfolio per industry



Engineering, project management and personal advice



Tailor-made solutions: customised and application-specific



Combined coolers type MMC

Cooling systems

Overview of the MMC cooling system

Depending on the application features, our multiple-circuit coolers series MMC (Mobile Machinery Cooler) combine different media such as oil, water, fuel and air in one single cooling system. Main application ranges are engine cooling in agricultural and construction machinery, stationary I. C.-engines. Tailor-made coolers for hydraulic applications as well as cooling of compressors supplement the MMC portfolio. Every MMC cooler is a project-specific version that is calculated and developed by our engineers for the very special application.



MMC series

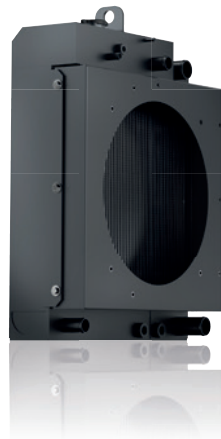
- customised design
- single-circuit and multiple-circuit coolers
- project-specific selection
- performance simulation for application-specific data generation
- cooling of motors, hydraulic oil and compressed air

CUSTOMISED SOLUTIONS

Other types



MMC motor system coolers



MMC hydraulic coolers



MMC compressor coolers

Applications



Construction machinery



Diesel engines



Special hydraulics



Compressors

Oil/air cooler

Cooling systems

Overview of the OAC cooling system

The oil/air coolers type OAC and OPC are compact and high-performance coolers for cooling hydraulic, gear, lubricating and motor oils as well as water glycol. Main applications are hydraulic power packs, machine tools, hydraulic presses, wind power and rail technology as well as iron and steel industry. Besides marine and ATEX versions the coolers are available in combination with thermal or pressure bypass valves.



OAC series

- Defined portfolio of oil coolers
- Single-circuit coolers
- Performance-related product selection
- Recorded in catalogue tables

**STANDARD
DESIGN**

Other types



OAC oil/air cooler
High-performance cooling
for stationary hydraulics



OAC oil/air cooler
Infinitely variable adaptation of cooling
capacity based on requirements



OPC Oil/air coolers
Bypass flow cooling
with integrated pump

Applications



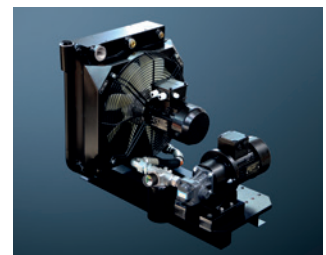
Wind energy



Stationary hydraulics



Marine



Gearbox

Combined coolers type MMC Cooling systems

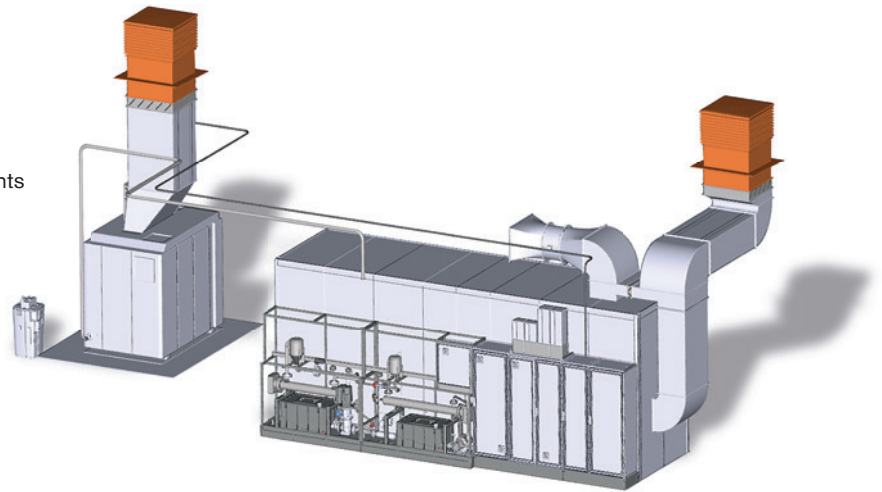
Application-specific system development



- Every cooler is a unique copy
- Competent support throughout the entire development cycle: From development of ideas through simulation to series of prototypes, start-up and series production.
- Services by R + D: Visual inspection, pressure testing, pressure threshold testing, optimum pressure testing, initial sample inspection
- 24 subsidiary companies globally for supporting your projects locally

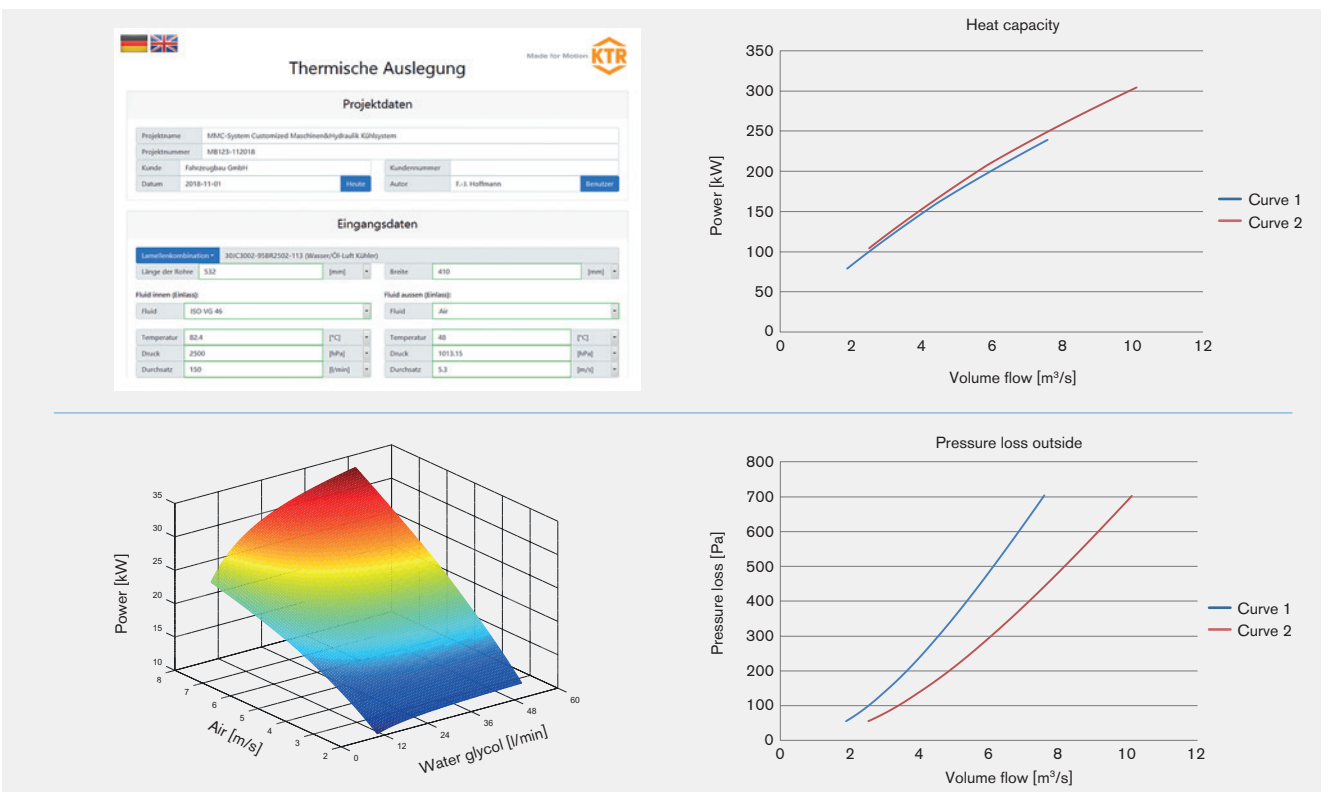
Measuring test bench, for determining actual performance data of specifically designed heat exchangers

- cooling water circuit
- cooling of charge air
- cooling of hydraulic and gear oil
- provides validation of performance data
- supports innovative developments
- optimises application-specific developments
- allows for transfer of know-how
- ...



Selection

To determine an optimum cooling system for your individual application we count on our specifically programmed selection software. The data stored are not only based on wind tunnel measurements, but also on CFD simulations. The basis for the calculation is the determination and assessment of application-specific parameters and influence factors. Our engineers support the projects with know-how and experience to the finished product in your application.

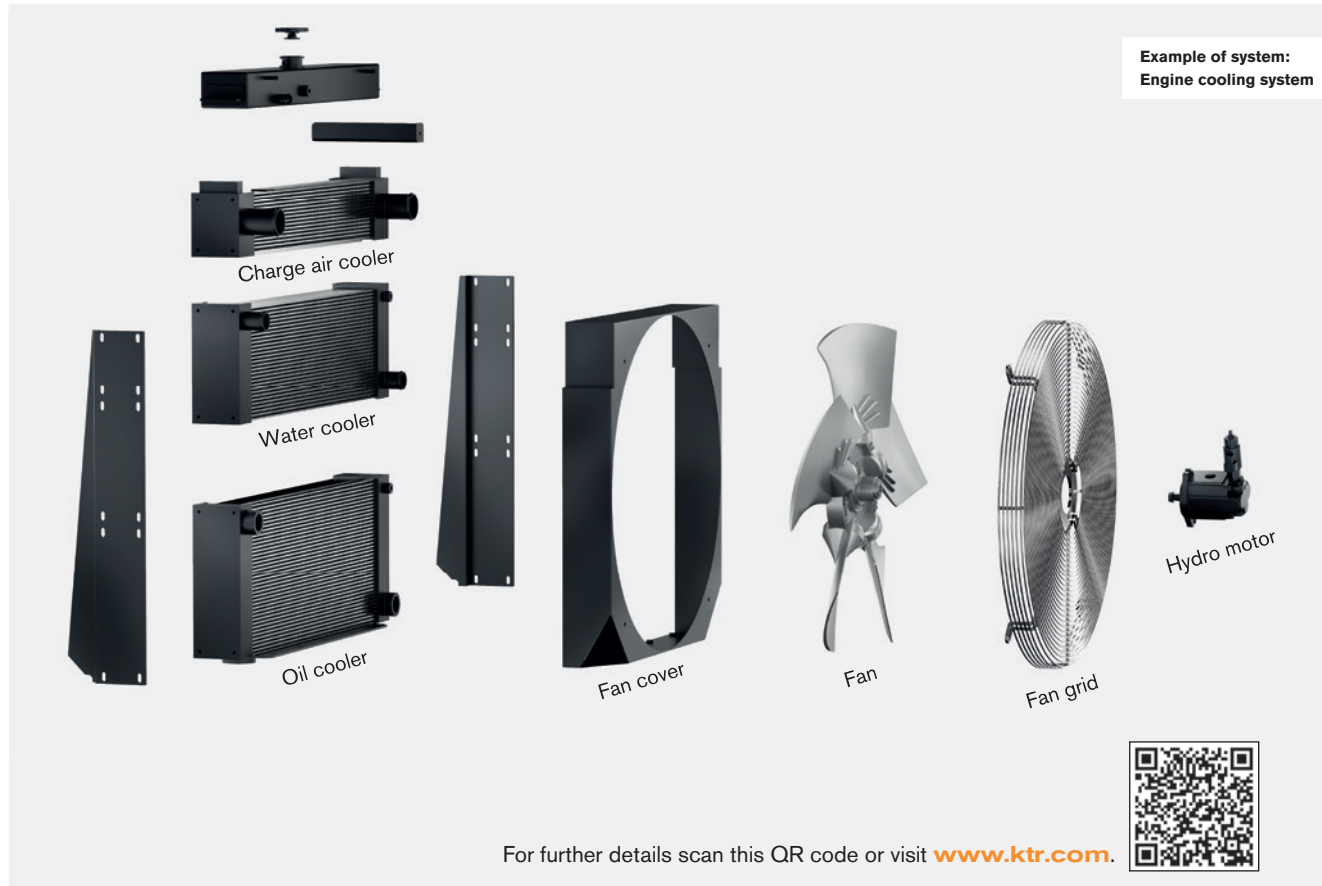


Combined coolers type MMC

Cooling systems

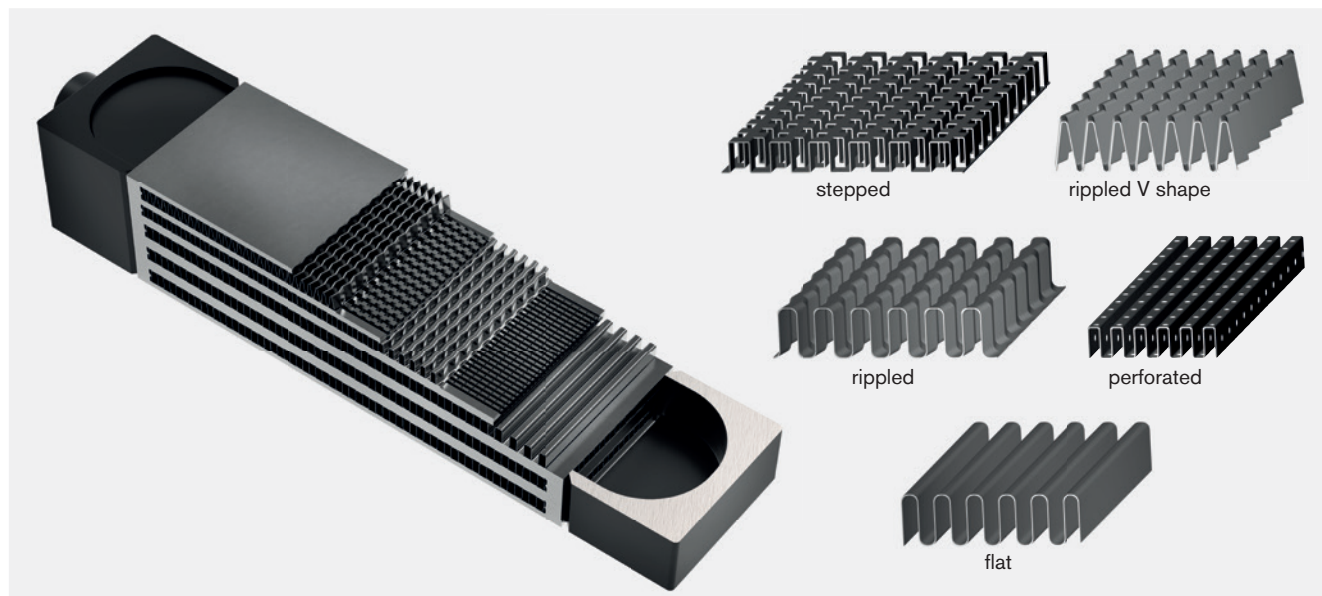
Structure

The MMC cooler is a high-performance cooler made of aluminium. It combines several cooling circuits, for example for charge air, water and oil in one single system. The design of the cooler is specifically suitable for heavy duty applications. The laminae are selected based on thermal and hydraulic parameters. The depth of the cooler cores may vary between 32 mm and 200 mm. The cooler dimensions are specifically adapted to the respective mounting space. Here sizes up to 2000 mm are feasible. The selection of the fan is based on the requirements calculated such as mass flow, noise generation, speeds, etc. When designing the drive there is the option to select between a direct fan drive, an electric motor adapted to the operating parameters or a hydro motor.



Laminae structure

The core of our cooling systems as a proven plate and bar technology. The different shapes of the laminae structures allow for an infinite variety of types which are accurately selected and tailored for your application.



Combined coolers type MMC

Cooling systems

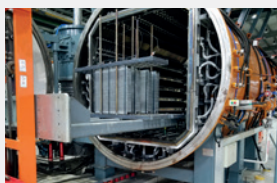
Manufacturing expertise in our own plant



Our new cooler production plant in Jiaxing located 100 kilometers southwest of Shanghai commenced operations at the end of 2018. On an effective area of about 9,000 m² we manufacture high-quality cooling systems for the global market being used as multimedium coolers in construction and agricultural machinery or as oil/air coolers in stationary hydraulics.



For that purpose we invested in a state-of-the-art machinery park. Joachim Grunwald, Product Manager of MMC combined coolers: „We are in a position to manufacture smaller quantities with a high level of automation and consequently at a constantly high quality level here.“ There is a very close cooperation between the manufacturing specialists in Jiaxing and the design engineers and project managers in Rheine. Since the team of engineers at KTR's headquarters in Rheine/ Germany is and remains responsible for the development of the cooling systems.



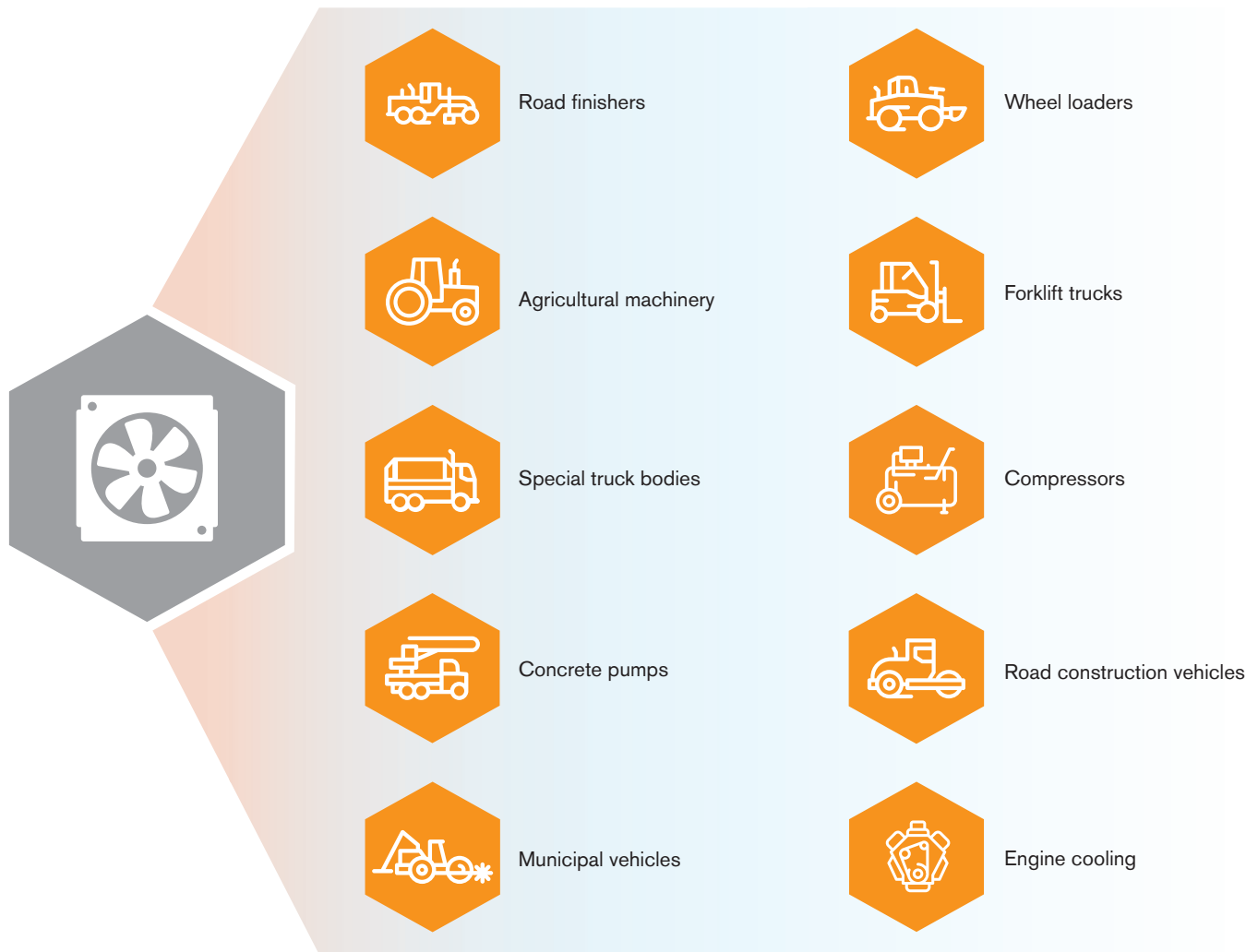
Customers' benefits at a glance

- **Higher capacity**
Availability ensured by the expansion of production capacity.
- **Optimised delivery times**
Customised delivery times by individual production planning and capacity.
- **Optimised access to quality**
State-of-the-art production lines, robotic welding systems and our qualified staff ensure a high level of quality.
- **Future-oriented engineering**
Due to the combination of project management, development, designing and production we bring together all process steps in one location.

Combined coolers type MMC

Cooling systems

Various applications



Examples of references



Weycor wheel loader AR530 by Atlas Weyhausen

The wheel loader is one of the medium size types of the portfolio equipped with a water-cooled 4-cylinder DEUTZ engine series TCD 3.6 L4 High Torque with a 3.6 litres displacement and a maximum power of 55 kW.

KTR was commissioned with the selection of the cooling system. For cooling charge air, cooling water and hydraulics a triple-circuit combined cooler type MMC is used.

Open Power Unit by Hatz

The diesel engine manufacturer located in Lower Bavaria provides all variants of the new H series as a pre-finished open power unit. The standard model, the water-cooled 4-cylinder 4H50TIC with 2 litres displacement and a maximum power of 55 kW counts on common rail technology, turbo loader and external exhaust gas recirculation.

For cooling charge air and engine cooling water a dual-circuit combined cooler type MMC by KTR which was dimensioned in cooperation with Hatz is used. In addition the scope of delivery comprises a compact oil cooler installed at the engine side cooling the engine oil via the engine cooling water.



Online tool for oil/air coolers type OAC



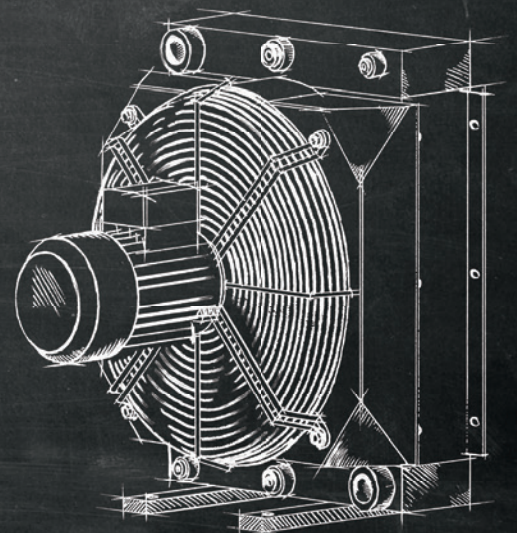
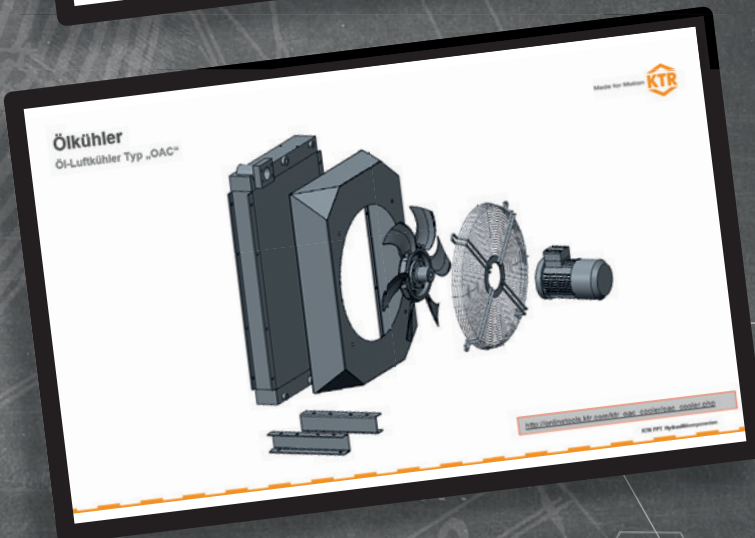
„The suitable cooler for your application – available within short term.“

Christoph Bettmer, Core Business Hydraulics/Product Manager

STANDARD DESIGN

Exclusively for OAC oil/air coolers.

Our online tool makes selecting easy for you: Based on the data you enter such as ambient and oil temperatures, installation height and requested fan drive the tool calculates the suitable cooler promptly. Apart from that you are provided with clear data processing and a descriptive 3D model as well as a link to our online shop.



otools.ktr.com

Oil/air cooler type OAC

Cooling systems

High-performance cooling of hydraulic and lubricating oils



A compact and high-performance cooler series comprising twelve sizes was developed for high-performance cooling of hydraulic and lubricating oils.

Applications:

- Construction machinery
- Agricultural machinery
- Rail technology
- Machine tools
- Hydraulic power packs
- Wind power
- Hydraulic presses
- Iron and steel industry etc.

Applicable for cooling of:

- Hydraulic oil
- Gear oil
- Lubricating oil
- Water glycol (min. 40 % glycol)

Structure:

- Cooler core (plate and bar) made of aluminium with industrial lamina in black (RAL 9005)
- Fan cover made of steel in black (RAL 9005)
- Fan made of nylon PAG
- Protective grid made of steel in black (RAL 9005)
- Fan 12/24V IP68, 230/400V, 400/690V, IP55
- Fan with hydraulic drive

Marine design:

- Cooler core, frame, fan cover with double-component paint
- Electric motor with special paint and protection class IP56

ATEX design:

- Gas sector: Ex II 2G Ex h IIC T6...T3 Gb X
- Dust sector: Ex II 3D Ex h IIIC T68 °C...110 °C Gb X
- Ambient temperature $-40\text{ °C} < T_a < +55\text{ °C}$
- Motor and fan as an adequate ATEX design

Accessories (see page 41 et seqq.):

- Thermal bypass valves
- Oil thermostat valve (OTV)
- Protective grid
- Temperature switch (TSC)
- Speed-controlled operation

The OAC coolers have to be protected from direct solar radiation.

Selection system

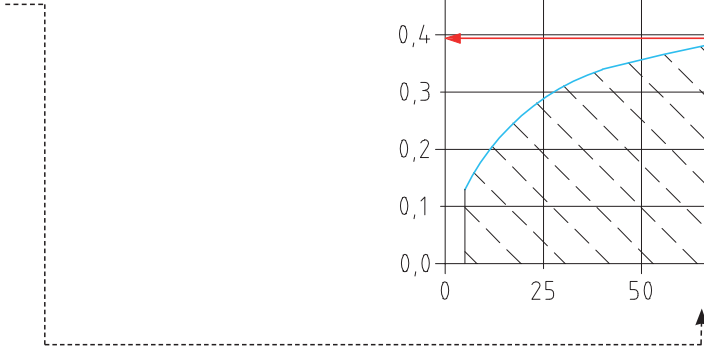
To select the suitable cooler you need to know the following details:

Q [kW]	Heat to be dissipated
V [l/min]	Oil flow
T _{oil} [°C]	Inlet temperature of oil into cooler
T _L [°C]	Inlet temperature of ambient air into cooler

Example of calculation

Details given:

Q = 12 kW
V = 75 l/min
T _{oil} = 65 °C
T _L = 30 °C



Calculation of specific cooling capacity

Difference of inlet temperature ETD [°C] = T_{oil} - T_L

Specific cooling capacity required P_{requ.} = Q/ETD

The specific cooling capacity required must fall below the performance curve! → 12 kW/(65 °C - 30 °C) = 0.34 kW/°C

The following was selected: OAC400

The actual cooling capacity of the cooler is 0.39 kW/°C x 35 °C = 13.65 kW

Calculation of pressure loss

The pressure loss in the curves of the different data sheets is based on a viscosity of 30 cSt.

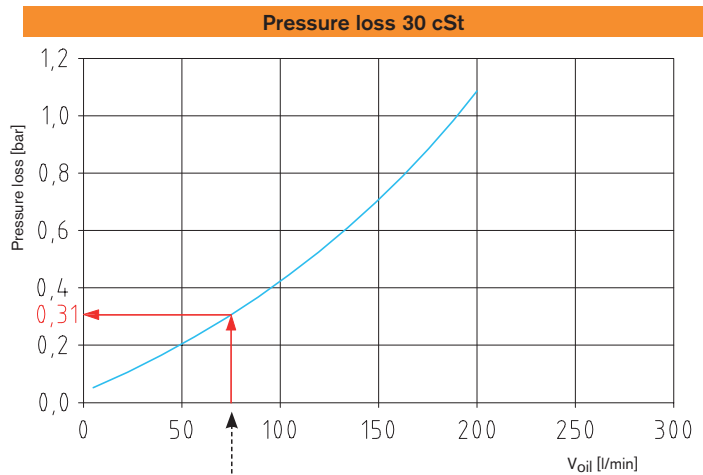
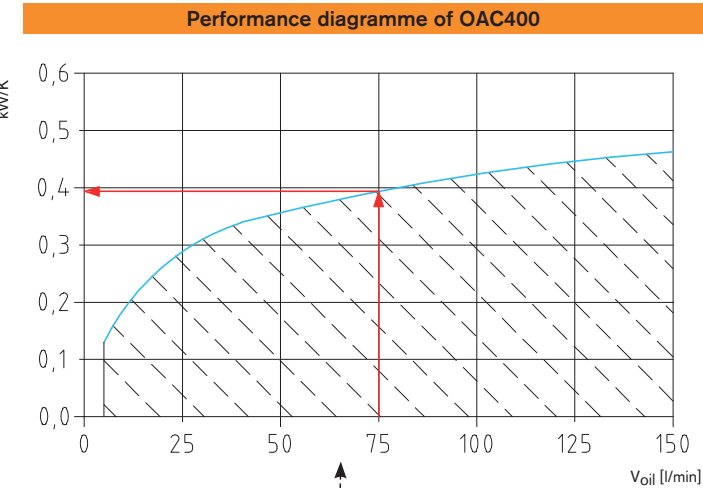
The effective pressure loss is calculated as follows:

Pressure loss (from curve) x factor = effective pressure loss

Example

V _{oil} : 75 l/min
Viscosity: 20 cSt

→ 0.31 bar x 0.75 = 0.233 bar



Conversion factor of pressure loss									
cSt	10	15	20	30	40	50	60	80	100
Factor	0.5	0.65	0.75	1	1.2	1.4	1.6	2.1	2.8

Oil/air cooler type OAC

Cooling systems

Type code of industrial cooler oil/air

OAC 200 M - 03 B - 4 - A - 0 - 0

Size of cooler	Type	Motor	Effective direction	Number of poles or displacement	Voltage	Bypass	Protective grid against stones
100	No specification = Standard	00 = Without motor	Standard = Sucking (no specification required)	0 = Not applicable	To be omitted if not applicable	0 = Without bypass	0 = No
200		01 = Direct current 12V		2 = Number of poles			
250		M = Marine (seawater resistance)	02 = Direct current 24V	B = Pressing	4 = Number of poles	A = 230/400V 50 Hz 460V 60 Hz	TB6 = Thermal bypass (6 bars/50 °C)
300	03 = AC current		6 = Number of poles		B = 400/690V 50 Hz		
400	ExG = ATEX (gas-protected area)	04 = Hydraulics		8 = Number of poles	C = 230V 50/60 Hz (single-phase)	DB6 = Pressure bypass (2, 4, 6 bars)	
500		09 = Special		6 = Displacement cm ³ /revolution			D = 230/400V 50/60 Hz Compact fan (OAC300/400)
600	ExD = ATEX (dust-protected area)			8 = Displacement cm ³ /revolution	Z = Special voltage*	DB4F = Pressure bypass (4 bars)	
700				11 = Displacement cm ³ /revolution			
800	M-ExG = Marine & ATEX (gas)			14 = Displacement cm ³ /revolution	* Special voltage in plain language		
850				19 = Displacement cm ³ /revolution			
900	M-ExD = Marine & ATEX (dust)						
1000		ECO2 = Speed-controlled operation					
2000							

Oil/air cooler type OAC

Cooling systems

Diagrammes of performance and pressure loss

Performance diagramme oil

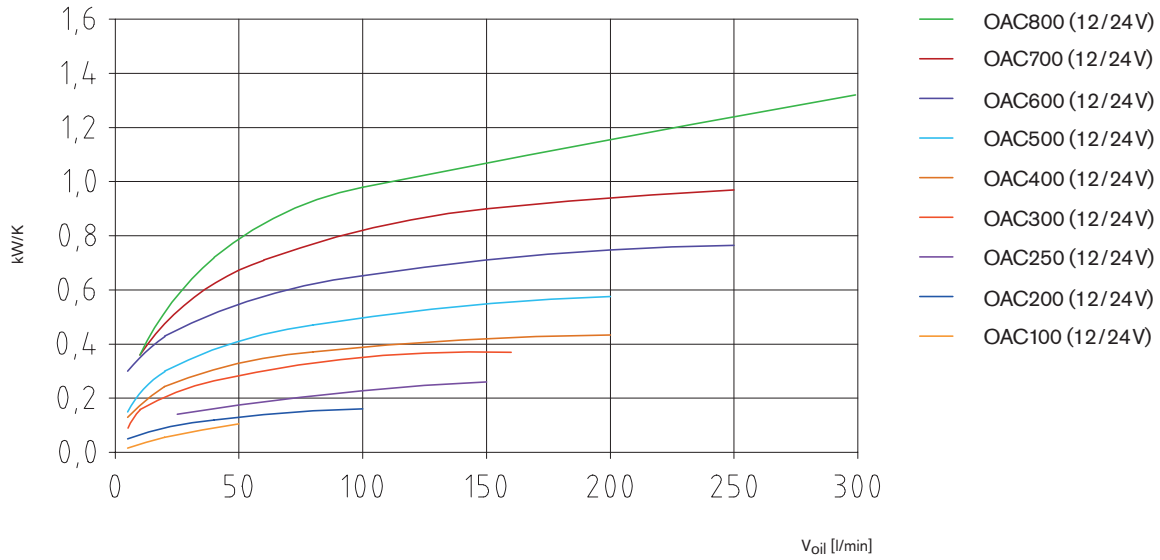
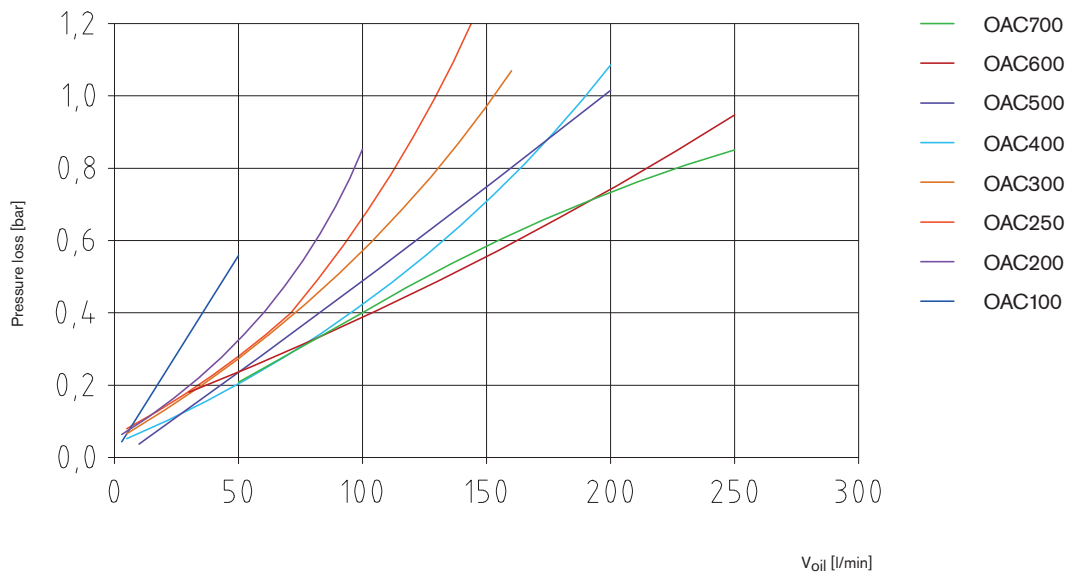
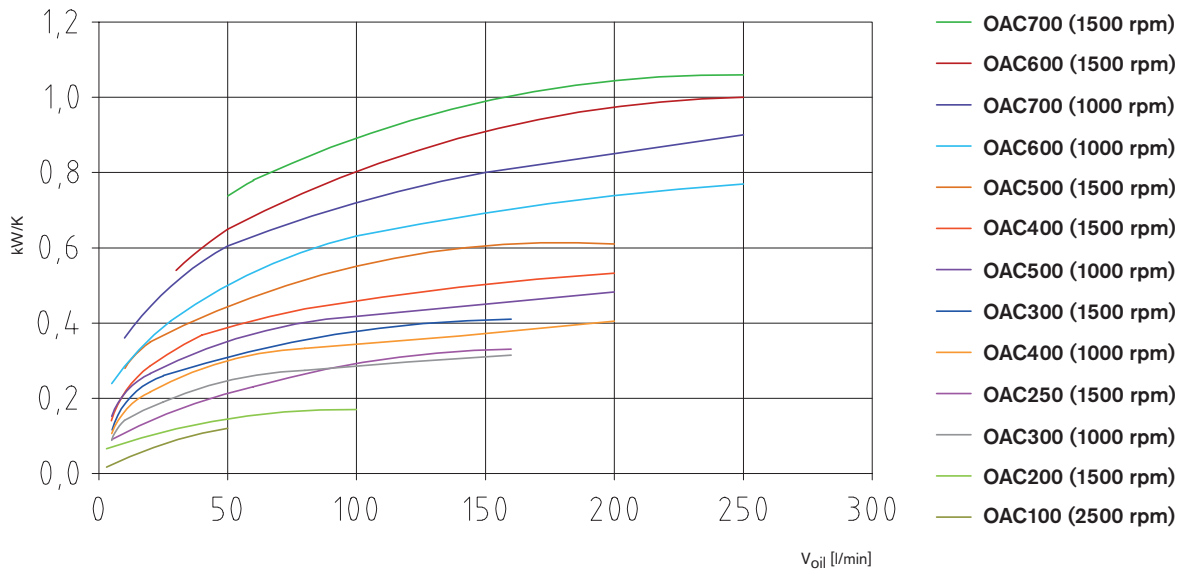


Diagramme of pressure loss

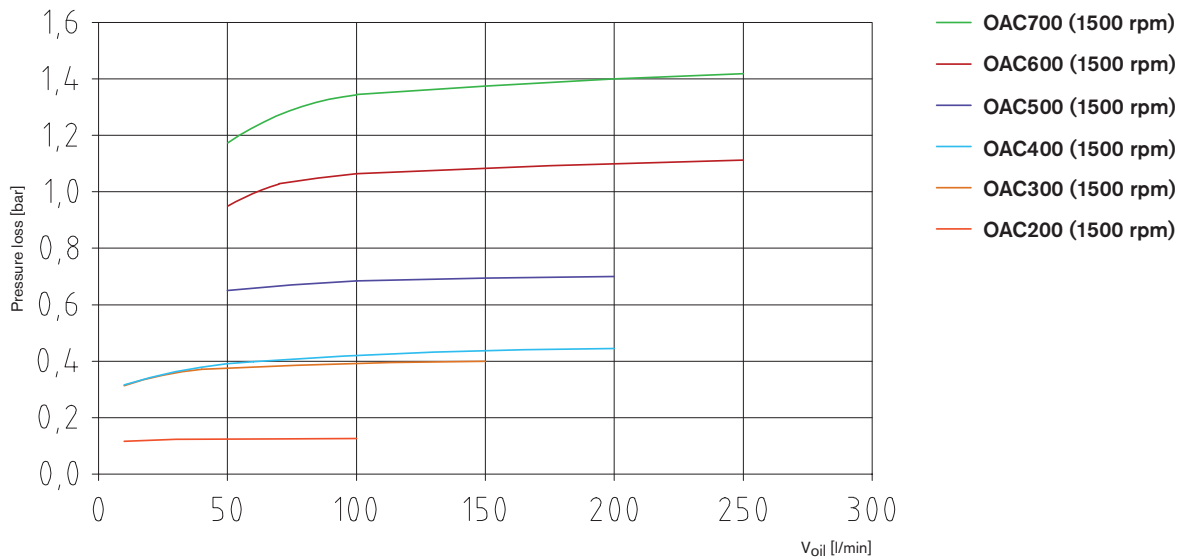


Conversion factor of pressure loss									
cSt	10	15	20	30	40	50	60	80	100
Factor	0.5	0.65	0.75	1	1.2	1.4	1.6	2.1	2.8

Performance diagramme oil



Performance diagramme water/glycol (50/50)



Oil/air cooler type OAC

Cooling systems

Diagrammes of performance and pressure loss

Performance diagramme oil

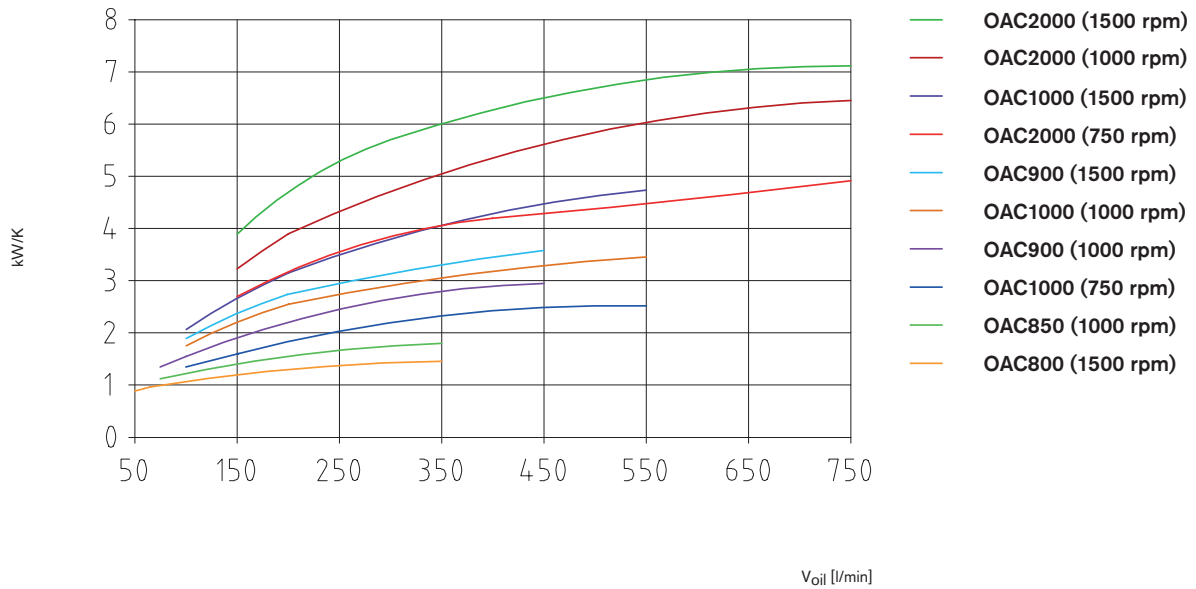
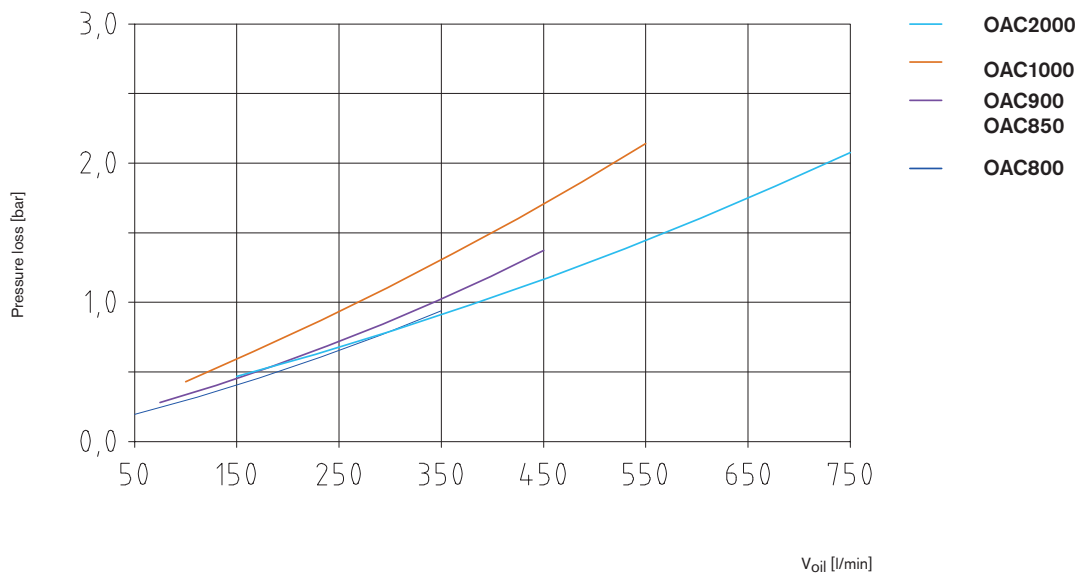


Diagramme of pressure loss

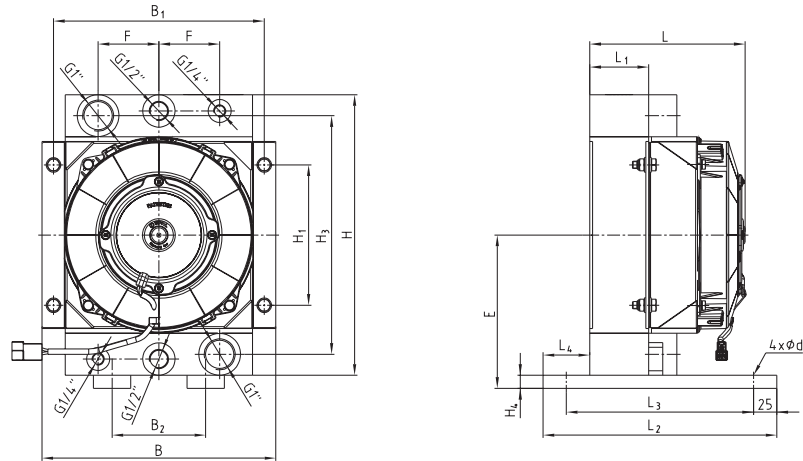


Conversion factor of pressure loss									
cSt	10	15	20	30	40	50	60	80	100
Factor	0.5	0.65	0.75	1	1.2	1.4	1.6	2.1	2.8

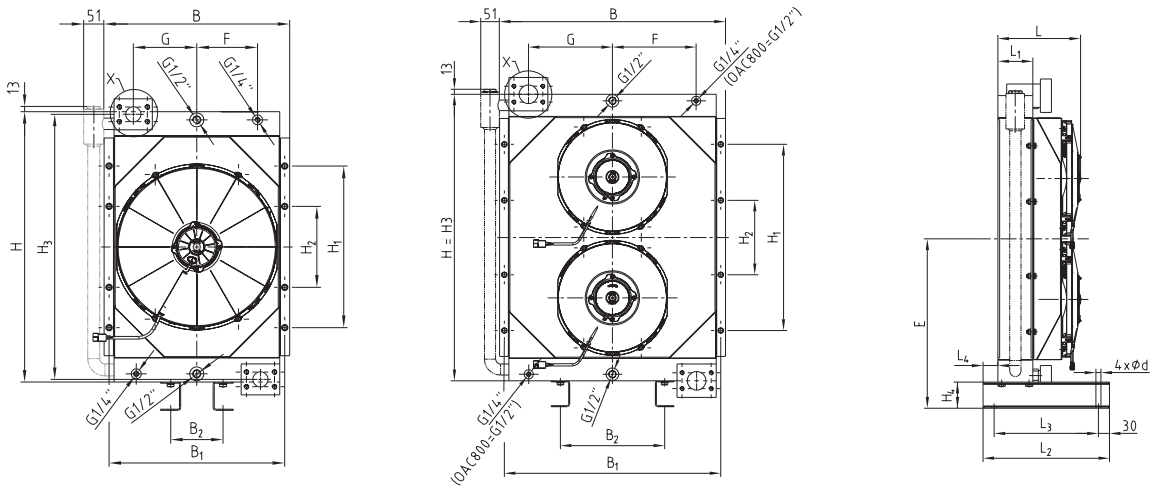
Oil/air cooler type OAC

Cooling systems

Dimensions of OAC100 - 800 (12/24V)

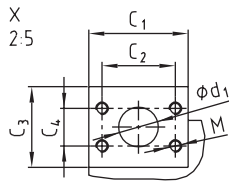


OAC100 - OAC400 12/24V



OAC500 12/24V

OAC600 - OAC800 12/24V

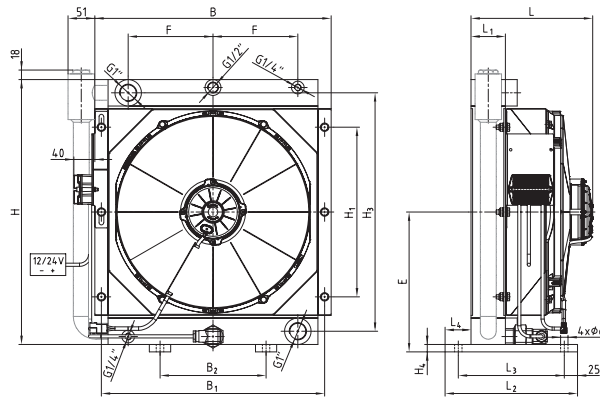


Oil/air cooler type OAC 12/24V																												
Type of cooler	Dimensions [mm]																				SAE flange	M	F	G	E			
	L	L ₁	L ₂	L ₃	L ₄	B	B ₁	B ₂	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C ₁	C ₂	C ₃	C ₄								
OAC100-01	167	64	250	200	50	250	225	100	300	150	-	255	14	-	14	-	-	-	-	-	-	-	-	-	-	75	-	164
OAC200-01	167	64	250	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	-	-	-	115	-	219
OAC250-01	197	95	250	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	-	-	-	115	-	219
OAC300-01	230	65	250	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	-	-	160	-	264
OAC400-01	260	94	280	230	55.5	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	-	-	160	-	264
OAC500-01	259	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1 1/2"	M12	150	157.5	405	-	-	-
OAC600-01	223	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9	2"	M12	225	226	455	-	-	-
OAC700-01	242	94	340	280	40	607	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M12	225	226	530	-	-	-
OAC800-01	388	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M12	272	273	530	-	-	-

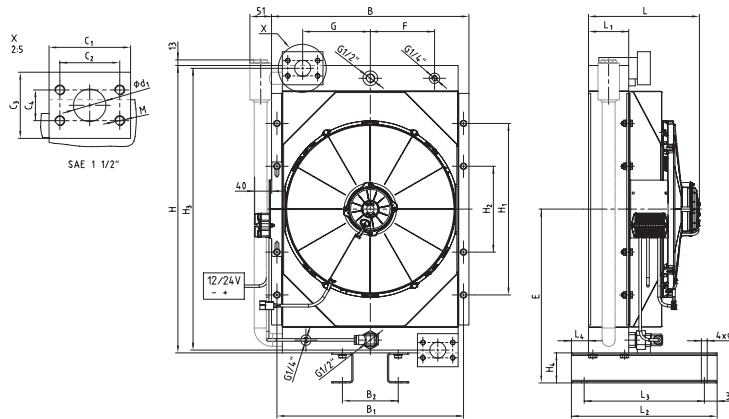
Oil/air cooler type OAC

Cooling systems

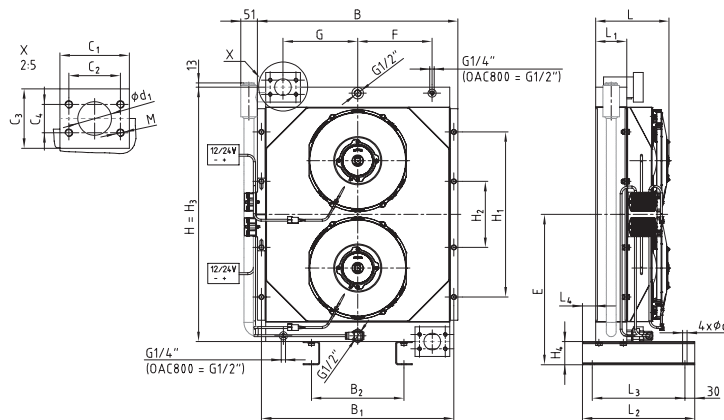
Dimensions of OAC 300 - 800 (12/24V) speed-controlled



OAC300 - 400 12/24V



OAC500 12/24V



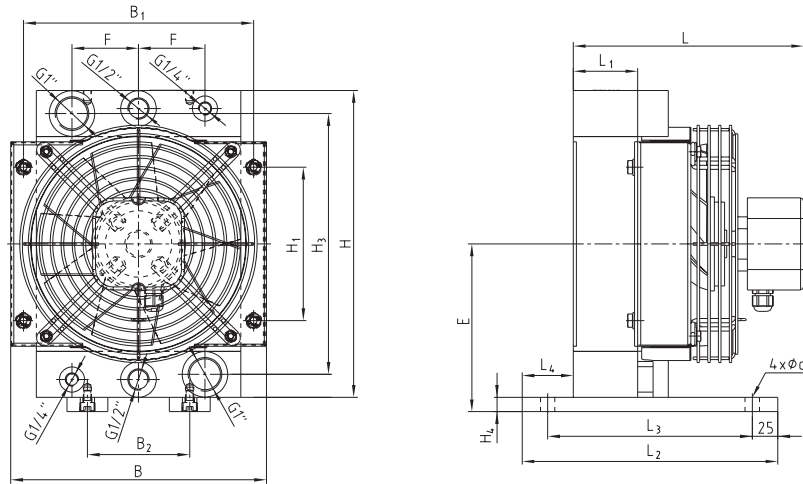
OAC600 - 800 12/24V

Oil/air cooler type OAC 12/24V speed-controlled

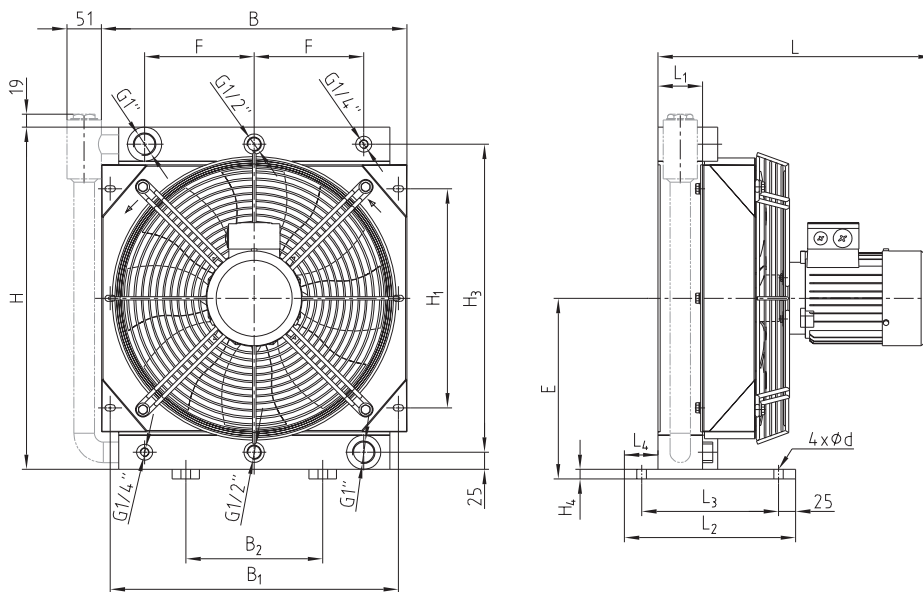
Type of cooler	Dimensions [mm]																									
	L	L ₁	L ₂	L ₃	L ₄	B	B ₁	B ₂	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C ₁	C ₂	C ₃	C ₄	SAE flange	M	F	G	E	
OAC300-01	230	65	250	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	160	-	264
OAC300-02	230	65	250	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	160	-	264
OAC400-01	260	94	280	230	55.5	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	160	-	264
OAC400-02	260	94	280	230	55.5	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	160	-	264
OAC500-01	259	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1 1/2"	M12	150	157.5	405	
OAC500-02	259	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1 1/2"	M12	150	157.5	405	
OAC600-01	223	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9	2"	M12	225	226	455	
OAC600-02	223	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9	2"	M12	225	226	455	
OAC700-01	242	94	340	280	40	607	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M12	225	226	530	
OAC700-02	242	94	340	280	40	607	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M12	225	226	530	
OAC800-01	388	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M12	272	273	530	
OAC800-02	388	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M12	272	273	530	

Oil/air cooler type OAC Cooling systems

Dimensions of OAC100 - 400 (230/400V)



OAC100 - OAC400 230/400V (compact fan)

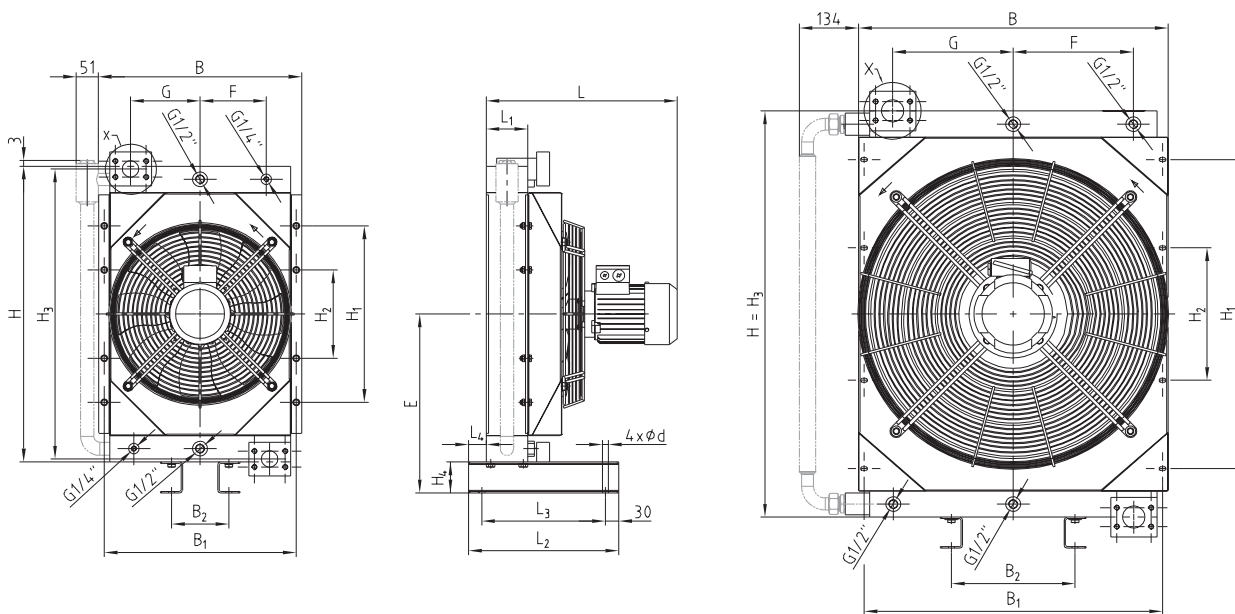


OAC200 - OAC400 230/400V

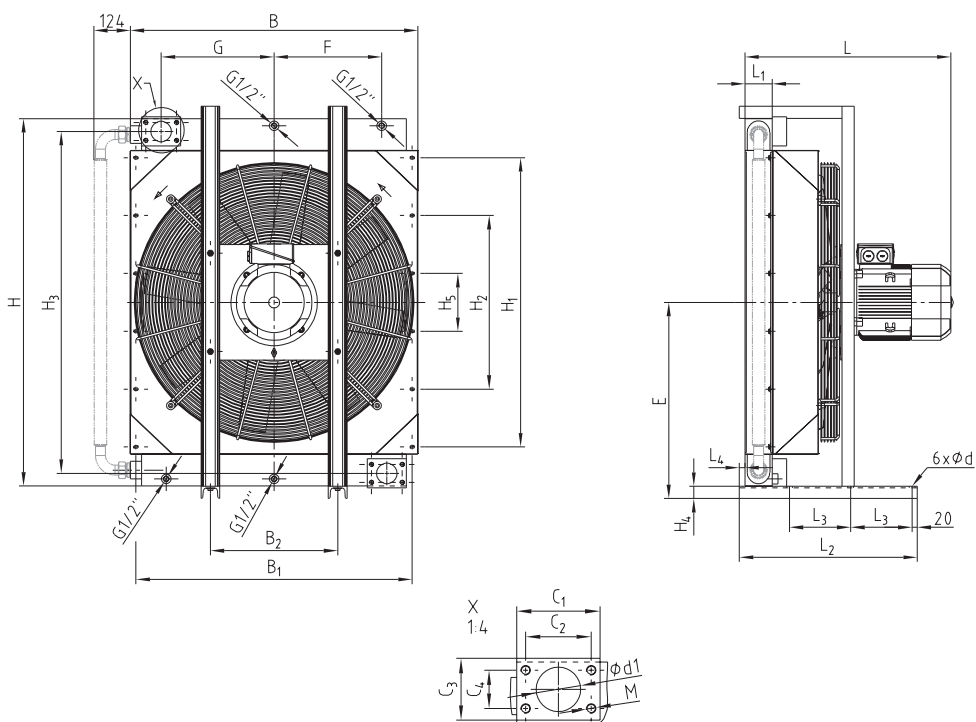
Oil/air cooler type OAC 230/400V																									
Type of cooler	Dimensions [mm]																								
	L	L ₁	L ₂	L ₃	L ₄	B	B ₁	B ₂	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C ₁	C ₂	C ₃	C ₄	M	F	G	E	
OAC100-03 C	216	64	250	200	50	250	225	100	300	150	-	255	14	-	14	-	-	-	-	-	-	-	75	-	164
OAC200-03 C	279	64	250	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC200-03	360	64	250	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC250-03	390	95	280	230	56	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	115	-	219
OAC300-03-D	268	65	250	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264
OAC300-03	402	65	250	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264
OAC400-03-D	298	94	280	230	56	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264
OAC400-03	432	94	280	230	56	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	160	-	264

Oil/air cooler type OAC Cooling systems

Dimensions of OAC500 - 2000 (230/400/690V)



OAC500 - OAC800 230/400V

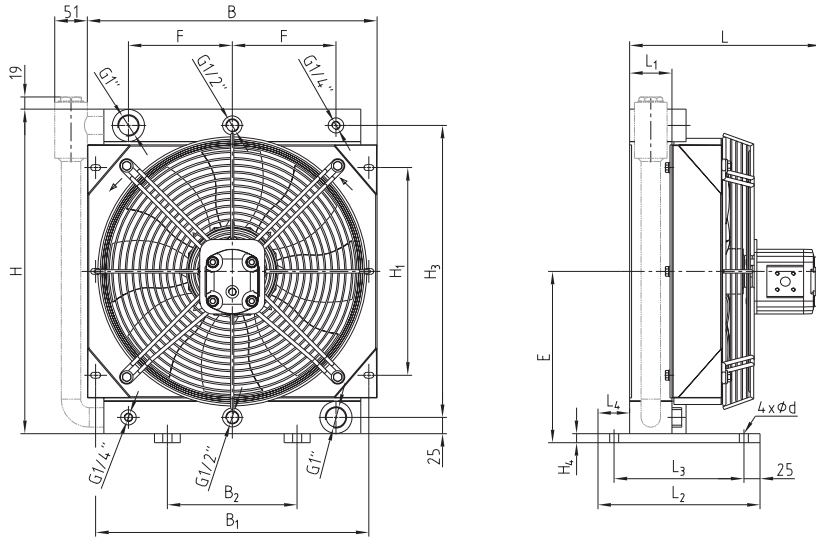


OAC850 - OAC2000 230/400V (400/690V)

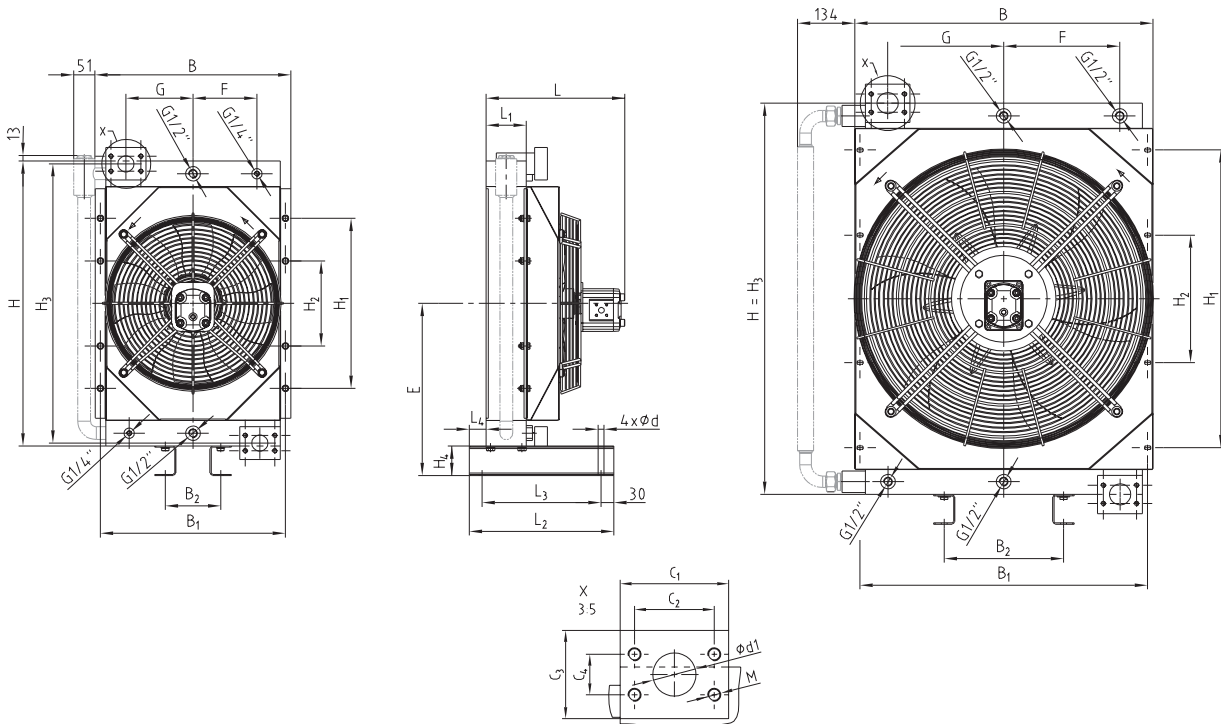
Oil/air cooler type OAC 230/400V																										
Type of cooler	Dimensions [mm]																									
	L	L ₁	L ₂	L ₃	L ₄	B	B ₁	B ₂	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C ₁	C ₂	C ₃	C ₄	SAE flange	M	F	G	E	
OAC500-03	431	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1 1/2"	M12	150	157.5	405	
OAC600-03	555	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9	2"	M12	225	226	455	
OAC700-03	565	94	340	280	40	608	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M12	225	226	530	
OAC800-03	737	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M12	272	273	530	
OAC850-03	734	94	500	180	-	870	835	350	960	690	230	910	42	-	14	51	105	77.8	90	42.9	2"	M12	350	340	523	
OAC900-03	670	95	590	210	-	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62	3"	M16	372.5	390	678	
OAC1000-03-06	690	113	615	210	-	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62	3"	M16	372.5	390	678	
OAC1000-03-04	729	113	615	210	-	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62	3"	M16	372.5	390	678	
OAC2000-03-06	968	140	750	210	-	1286	1246	525	1420	1000	600	1332	45	200	14	73	135	106.5	100	62	3"	M16	532	532	756	
OAC2000-03-04	980	140	750	210	-	1286	1246	525	1420	1000	600	1332	45	200	14	73	135	106.5	100	62	3"	M16	532	532	756	

Oil/air cooler type OAC Cooling systems

Dimensions of OAC200 - 800 (hydraulic)



OAC200 - OAC400



OAC500 - OAC700

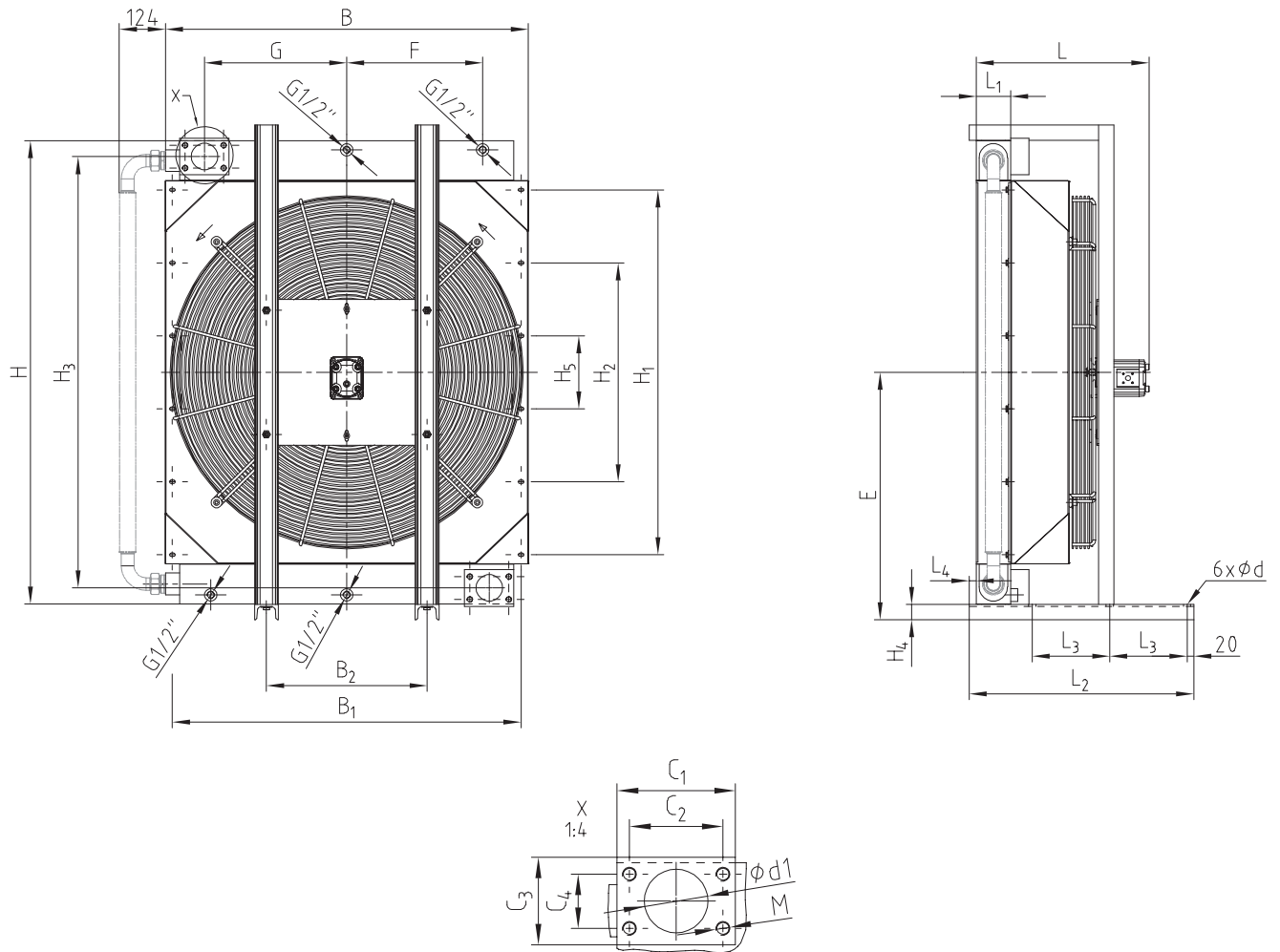
OAC800

Oil/air cooler type OAC hydraulic																										
Type of cooler	Dimensions [mm]																									
	L	L ₁	L ₂	L ₃	L ₄	B	B ₁	B ₂	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C ₁	C ₂	C ₃	C ₄	SAE flange	M	F	G	E	
OAC200-04	245	64	250	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	-	115	-	219
OAC250-04	275	95	250	200	50	350	325	174	410	240	-	360	14	-	14	-	-	-	-	-	-	-	-	115	-	219
OAC300-04	295	65	250	200	49	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	160	-	264
OAC400-04	325	94	280	230	55.5	446	421	200	500	320	-	450	14	-	14	-	-	-	-	-	-	-	-	160	-	264
OAC500-04	323	94	340	280	40	460	435	130	670	400	200	657	70	-	13.5	38	95	69.9	77	35.7	1 1/2"	M12	150	157.5	405	
OAC600-04	400	94	340	280	40	607	582	280	770	500	200	770	70	-	13.5	51	105	77.8	90	42.9	-	M12	225	226	455	
OAC700-04	411	94	340	280	40	608	582	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	2"	M12	225	226	530	
OAC800-04	546	140	450	390	40	701	676	280	920	700	300	920	70	-	13.5	51	105	77.8	90	42.9	-	M12	272	273	530	

Oil/air cooler type OAC

Cooling systems

Dimensions of OAC850 - 2000 (hydraulic)



OAC850 - OAC2000

Oil/air cooler type OAC hydraulic																										
Type of cooler	Dimensions [mm]																									
	L	L ₁	L ₂	L ₃	L ₄	B	B ₁	B ₂	H	H ₁	H ₂	H ₃	H ₄	H ₅	d	d ₁	C ₁	C ₂	C ₃	C ₄	SAE flange	M	F	G	E	
OAC850-04	475	94	590	210	-	870	835	350	960	690	230	910	42	-	14	51	105	77.8	90	42.9	2"	M12	350	340	523	
OAC900-04	475	95	615	210	19.5	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62		M16	372.5	390	678	
OAC1000-04	505	113	615	210	-	995	955	440	1270	1000	600	1182	42	200	14	73	135	106.5	100	62	3"	M16	372.5	390	678	
OAC2000-04	620	140	750	210	-	1286	1246	525	1420	1000	600	1332	45	200	14	73	135	106.5	100	62		M16	532	532	756	

Oil/air cooler / cooling-pumping unit type OPC

Cooling systems

Bypass flow cooling with integrated pump



The OPC oil cooler unit is a system specifically developed for cooling in the bypass flow as an independent unit. The unit consists of a cooler, fan, electric motor, pump and may be supplemented by a filter on request of the customer.

Applications:

- Machine tools
- Elevators
- Test benches
- Add-on coolers
- Bypass flow cooling

Applicable for cooling of:

- Hydraulic oil
- Gear oil
- Lubricating oil
- Water glycol (min. 50 % glycol)

Structure:

- Cooler core (plate and bar) made of aluminium with industrial lamina in black (RAL 9005)
- Fan cover made of steel in black (RAL 9005)
- Fan made of nylon PAG
- Protective grid made of steel in black (RAL 9005)
- Electric motor 230/400V, IP55
- Bellhousing and coupling
- Gear feed pump with pressure relief valve 0 - 15 bars, recommended setting 5 bars,
 - max. medium temperature 90 °C (higher temperature on request),
 - low-noise pump, also for high viscosities
- Filter with visual maintenance display, as an option

Marine design:

- Cooler core, frame, fan cover with double-component paint
- Electric motor with special paint and protection class IP56

ATEX design:

- Gas sector: Ex II 2G Ex h IIC T6...T3 Gb X
- Dust sector: Ex II 3D Ex h IIIC T68 °C...110 °C Gb X
- Ambient temperature -40 °C < Ta < +55 °C
- Motor and fan as an adequate ATEX design

Accessories (see page 41 et seq.):

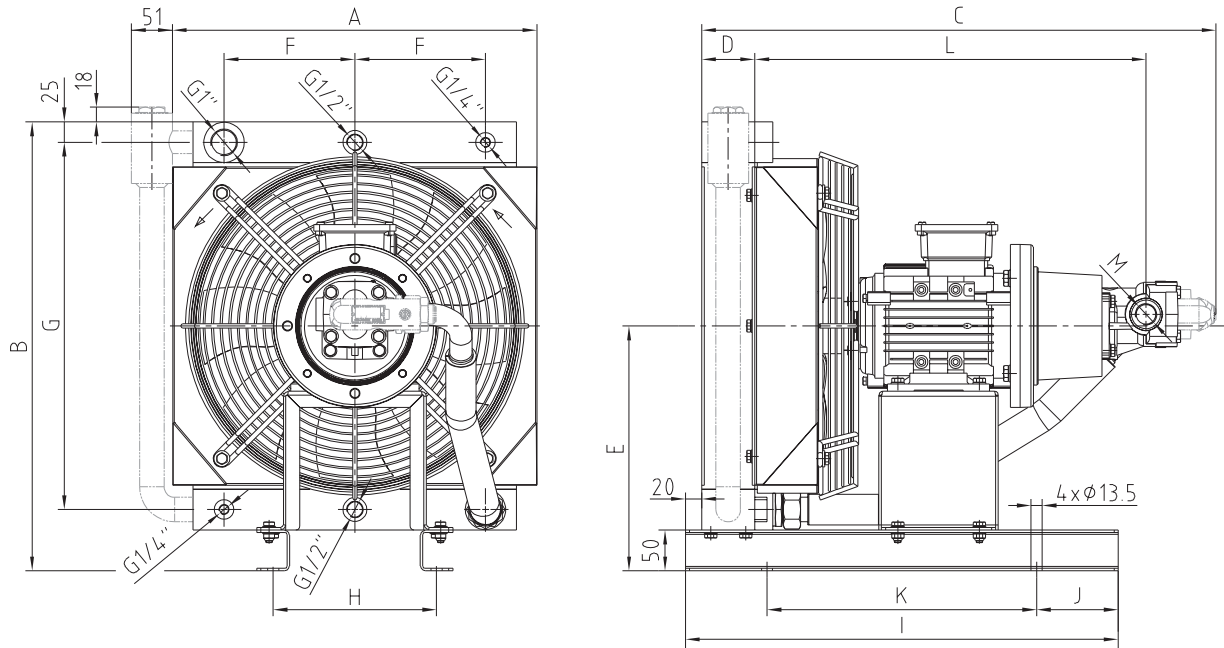
- Thermal bypass valves
- Oil thermostat valve (OTV)
- Protective grid
- Temperature switch (TSC)

The OPC coolers have to be protected from direct solar radiation.

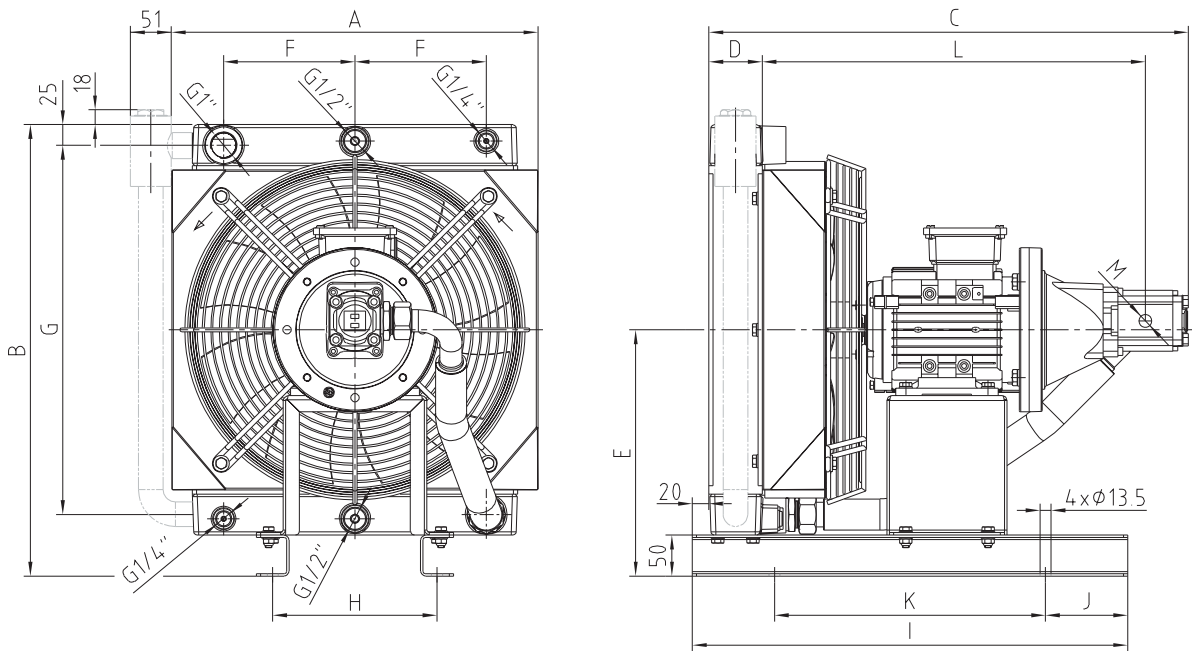
Oil/air cooler / cooling-pumping unit type OPC

Cooling systems

Dimensions of OPC200 - 400 (230/400V)



OPC200 - OPC400 for hydraulic applications (ISO VG32-68)



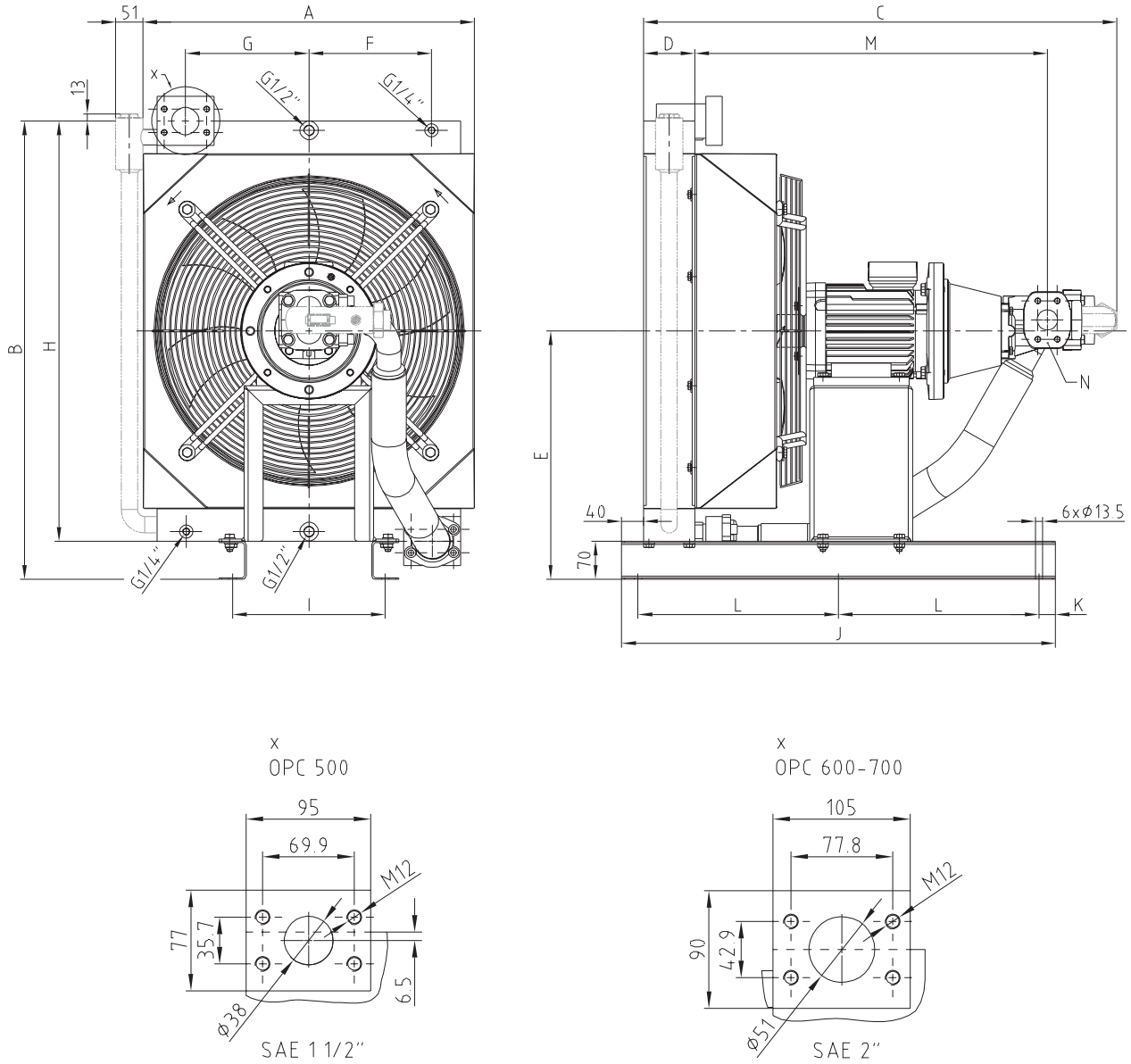
Technical data																						
Type of cooler	Voltage	Current [A]	Speed [rpm]	l/min	kW/°C	Dimensions [mm]											Weight [kg]					
						A	B	C	D	E	F	G	H	I	J	K		L	M			
OPC200-14-0.75kW	230/400V 50 Hz	1.8	1400	5.7	0.07	350	460	547									436	G 3/4"				
OPC200-18-0.75kW				11.5	0.09			572											64	255	115	360
OPC200-4D-0.75kW				5.5	0.07	350	460	596													35	
OPC200-12D-0.75kW				16.7	0.09																	572
OPC200-16D-0.75kW				21.4	0.10	446	550	615	65													42
OPC300-18-0.75kW				11.5	0.18																	
OPC300-114-0.75kW				20.1	0.23	446	550	615	65													42
OPC300-4D-0.75kW				5.5	0.12																	
OPC300-12D-0.75kW				16.7	0.23	446	550	615	65													42
OPC300-16D-0.75kW				21.4	0.25																	
OPC400-114-0.75kW				20.1	0.26	446	550	615	65													42
OPC400-12D-0.75kW				16.7	0.24																	
OPC400-16D-0.75kW				21.4	0.27	446	550	615	65													42
OPC400-114-0.75kW				20.1	0.26																	
OPC400-12D-0.75kW				16.7	0.24	446	550	615	65													42
OPC400-16D-0.75kW				21.4	0.27																	

I = hydraulics application

Oil/air cooler / cooling-pumping unit type OPC

Cooling systems

Dimensions of OPC500 - 600 (230/400V)



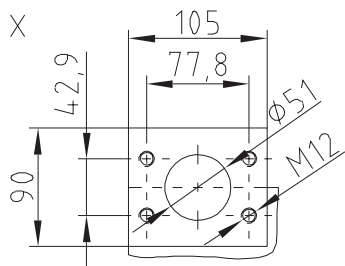
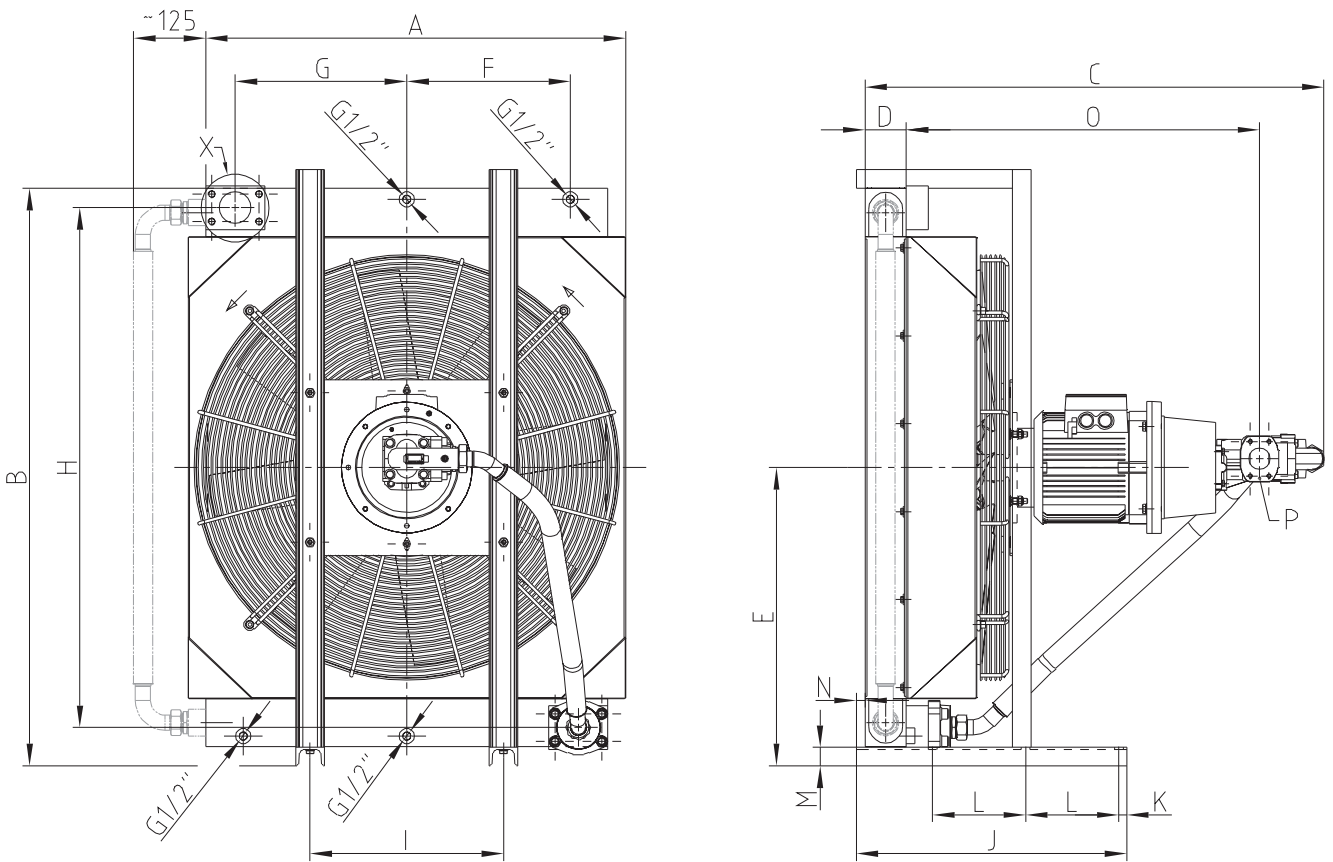
OPC500 - OPC600

Technical data																				
Type of cooler	Voltage	Current [A]	Speed [rpm]	l/min	kW/°C	Dimensions [mm]													Weight [kg]	
						A	B	C	D	E	F	G	H	I	J	K	L	M		N
OPC500-16D-2.2kW	230/400V 50 Hz	4.9	1410	21.4	0.35	460	740	740	94	405	150	157.5	657	130	720	30	330.0	547	G 1"	75
OPC500-25D-2.2kW				33.4	0.40			568										SAE 1 1/2"	77	
OPC500-32D-2.2kW				42.7	0.42															
OPC500-40D-2.2kW				53.5	0.45															
OPC600-16D-2.2kW				21.4	0.47	607	840	819	94	455	225	226.0	770	280	795	30	367.5	626	G 1"	96
OPC600-25D-2.2kW				33.4	0.56			647										SAE 1 1/2"	98	
OPC600-32D-2.2kW	42.7	0.61																		
OPC600-40D-2.2kW	53.5	0.66																		

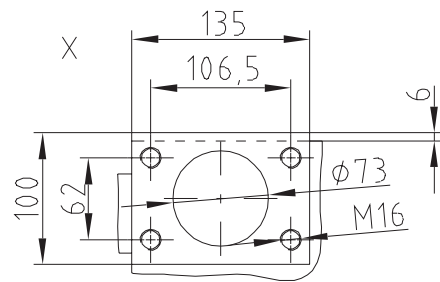
Oil/air cooler / cooling-pumping unit type OPC

Cooling systems

Dimensions of OPC800 - 1000 (400/690V)



SAE 2"
(OPC800)



SAE 3"
(OPC850 - OPC1000)

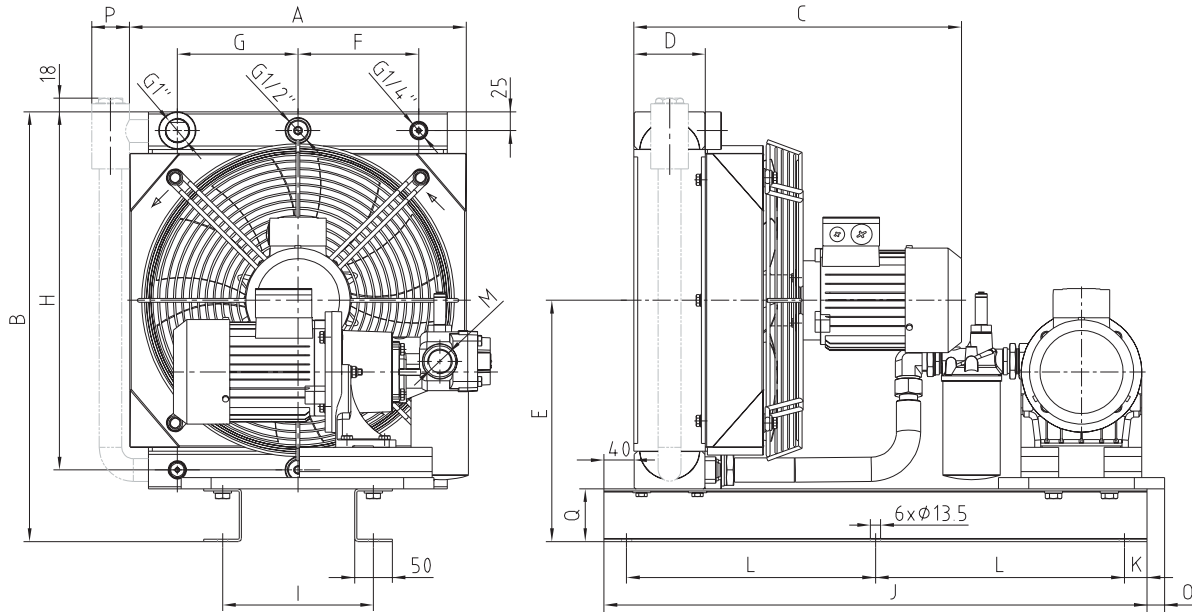
OPC800 - OPC1000 (400/690V)

Technical data																			
Type of cooler	Voltage	Current [A]	Speed [rpm]	l/min	kW/°C	Dimensions [mm]													Weight [kg]
						A	B	C	D	E	F	G	H	I	J	K	L	M	
OPC800-50D-4kW	400/690V 50 Hz	8.2	1460	69	1.00	701	981	1096	140	521	350	340	920	280	670	292	829	112	
OPC800-80D-4kW				112	1.15	1130	845	38.0									113		
OPC850-80D-5.5kW				72	1.12	1046	804	146											
OPC850-125D-5.5kW		12	970	113	1.32	870	1002	1081	94	523	910	350	590	20	180	824	63.5	160	
OPC900-80D-5.5kW				72	1.34	1046	804	38.0								189			
OPC900-125D-5.5kW		113	1.71	1081	995	1312	1081	678	373	390	1182	440	615	210	824	63.5	203		
OPC1000-125D-5.5kW		113	1.88	1119											844	217			
OPC1000-180D-5.5kW		167	2.33	1136	113	854	76.2	220											

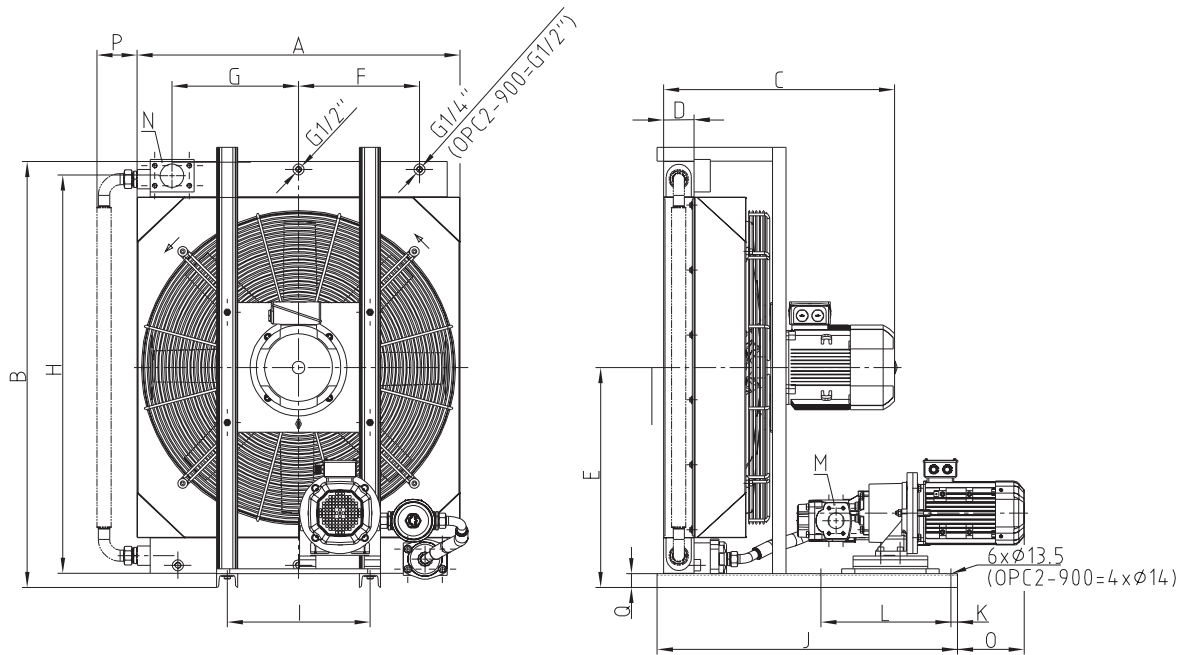
Oil/air cooler / cooling-pumping unit type OPC2

Cooling systems

Dimensions of OPC2-300 - 900 (230/400V)



OPC2-300 - OPC2-400



OPC2-500 - OPC2-900

Technical data																												
Type of cooler	Voltage	Motor Coolers		Motor Pump		Flow rate		Dimensions													Weight [kg]							
		Current* [A]	Speed [rpm]	Current* [A]	Speed [rpm]	[l/min]	[kW/°C]	A	B	C	D	E	F	G	H	I	J	K	L	M		N	O	P	Q			
OPC2-300-4	230/400V 50Hz (460V 60Hz)	1.03	1385	1.03	1385	5.5	0.13												G ^{3/4"}						53			
OPC2-300-12								17	0.21	446	570	417									G ^{1"}	G ^{1"}					63	
OPC2-400-16								21.6	0.27																			66
OPC2-400-32								44	0.36																			74
OPC2-500-32						44	0.46	460	740	448													23	51	70	81		
OPC2-500-63						3.43	1445	88	0.54											SAE 1 1/2"	SAE 1 1/2"							
OPC2-700-40						1.77	1420	53.5	0.76	607	990	563	94	530	225	226	920	280	795		367.5					117		
OPC2-700-100						4.83	1440	141	0.98												SAE 2"	SAE 2"	340			139		
OPC2-900-63						5.3	955	3.43	1445	88	1.50	995	1313	712							SAE 1 1/2"	SAE 3"	227	125	42	235		
OPC2-900-100						4.83	1440	141	1.91												SAE 2"		206			275		

x basis 400V

Oil/air cooler / cooling-pumping unit type OPC

Cooling systems

Type code of industrial cooler oil/air

OPC 200 M - 4D - 0.75 kW - A - F10 - 0 - 0

Size of cooler	Type	Nominal size of pump incl. type	Motor power	Voltage	Filter	Bypass	Protective grid against stones
100	No specification = Standard	e. g.: 4D	0.75 kW	A = 230/400V 50 Hz or 460V 60 Hz (up to OPC600)	To be omitted if not applicable	0 = Without bypass	0 = No 1 = Yes
200			2.2 kW				
300	M = Marine (seawater resistance)		4 kW	B = 400/690V 50 Hz	F10 = Filter (permeability up to 10µ) with visual display	TB6 = Thermal bypass (6 bars/50 °C)	
400			5.5 kW				
500	ExG = ATEX (gas-protected area)	e. g.: 4D		Z = Special voltage*	F25 = Filter (permeability up to 25µ) with visual display	DB6(F) = Pressure bypass (2, 4, 6 bars)	
600							
700	ExD = ATEX (dust-protected area)						
800							
900	M-ExG = Marine & ATEX (gas)						
1000							
	M-ExD = Marine & ATEX (dust)						

* Special voltage in plain language

OPC2 - 400 M - 16 - 0.75-4 / 0.37-4 - Z - F10 - DB4 - 1

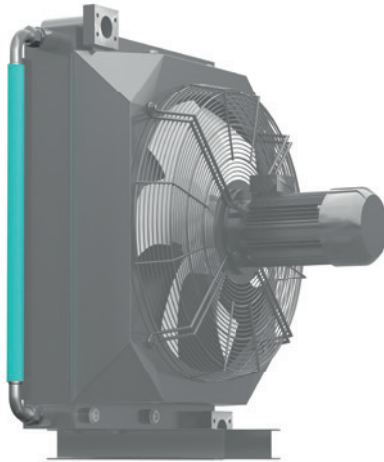
Size of cooler	Type	Nominal size of pump incl. type	Motor power - pole number of pump	Motor power - pole number of cooler	Voltage	Filter	Bypass	Protective grid against stones
200	No specification = Standard	e. g.: 16	e. g.: 0.75 kW	e. g.: 0.37 kW	A = 230/400V 50 Hz or 460V 60 Hz	To be omitted if not applicable	0 = Without bypass	0 = No 1 = Yes
300								
400	M = Marine (seawater resistance)				B = 400/690V 50 Hz or 460V 60 Hz	F10 = Filter (permeability up to 10µ) with visual display	TB6 = Thermal bypass (6 bars/50 °C)	
500								
600		Z = Special voltage*		F25 = Filter (permeability up to 25µ) with visual display	DB6 = Pressure bypass (2, 4, 6 bars)			
700								
800								
850								
900								
1000								
2000								

* Special voltage in plain language

Oil/air cooler OAC / cooling-pumping unit type OPC

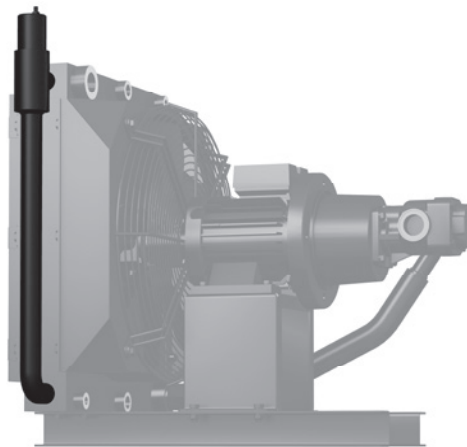
Cooling systems

Cooler accessories



Pressure bypass (DB6 & DB6F)

The pressure bypass protects the cooler core against excess pressure. A share of the volume flow is bypassed along the cooler core depending on the opening pressure.



Thermal & pressure bypass (TB6)

The thermal and pressure bypass additionally provides for faster return of the oil passing the cooler core to efficiently reach the operating temperature through the load. Safeguarding the pressure is assured in parallel.



Integrated bypass (DBI6 oder TBI6)

The integrated pressure (DBI6) or thermal & pressure bypass (TBI6) operates in the same way as mentioned above, but the bypass guide is completely integrated into the cooling element and therefore does not represent an interfering contour to the standard.

Oil/air cooler type OAC

Cooling systems

Cooler accessories



Soft start-up control and variable-speed operation for coolers with direct current motors (12 & 24V)

The soft start-up makes sure the motor exceeds the nominal current consumption by a maximum of 10 %, the motor accelerates slowly with increasing temperatures not overloading the current supply. Depending on temperature the motor makes sure that only as much cooling capacity as actually needed is provided. The motor starts from an oil inlet temperature of 40 °C reaching its max. speed with 60 °C.

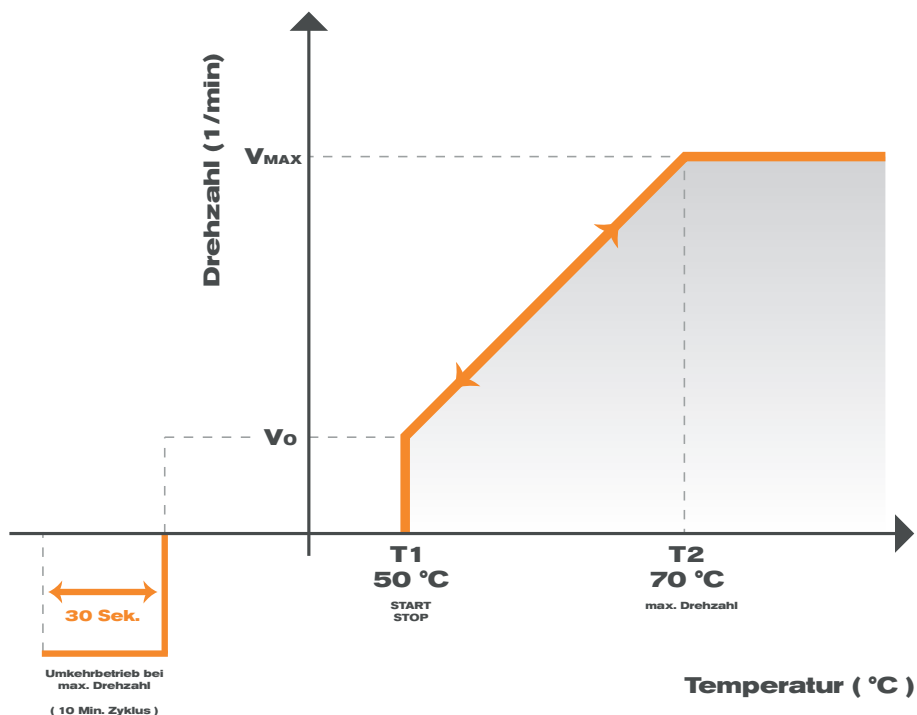
An automatic reverse operation can be integrated in the control unit to purge the cooler core.

An existing cooler can be retrofitted or provided with the control unit immediately ex works.



Frequency converter operation for coolers with three-phase motors

All coolers can be supplied with frequency converter ex works to reduce the noise emissions. The oil inlet temperature is used as a signal for the frequency converter via PT100 to reduce or increase the speed, if necessary. Appropriate ramps are pre-installed or can be defined by the customer. This allows the motor to run a frequency band from 35 - 50 Hz or run up to 60 Hz with an adequate motor dimensioning to provide for sufficient reserve with temperature peaks.



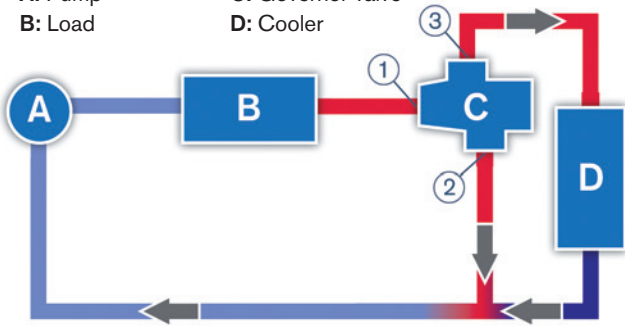
Oil/air cooler accessories

Cooling systems

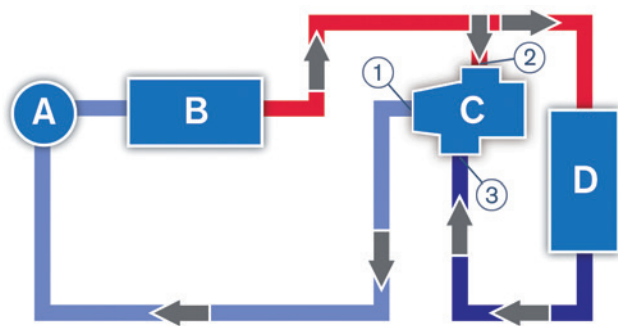
Oil thermostat valve

A: Pump
B: Load

C: Governor valve
D: Cooler



Use as a short circuit controller:
Constant temperature on load outlet



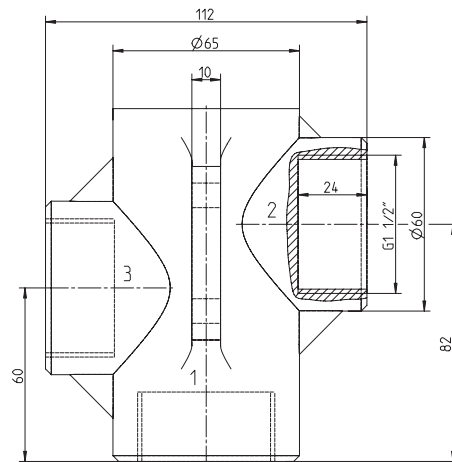
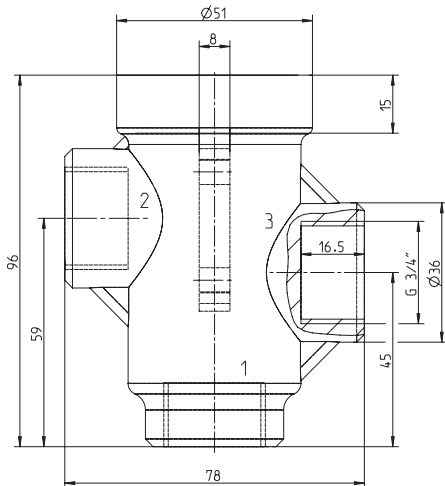
Use as a mixing valve:
Constant temperature on load inlet

Main applications of oil thermostat valves

- Agricultural machinery
- Construction machinery
- Compressors
- Coolers
- Special applications, e. g. wind turbines, gearboxes, hydraulics, general engineering

Particular characteristics

- non-adjustable temperature figures
- high control accuracy
- control operation regardless of static and dynamic oil pressure
- low pressure loss
- sound design
- insensitive to vibrations
- insensitive to shocks
- operation independent of the mounting situation
- maintenance-free
- long service life



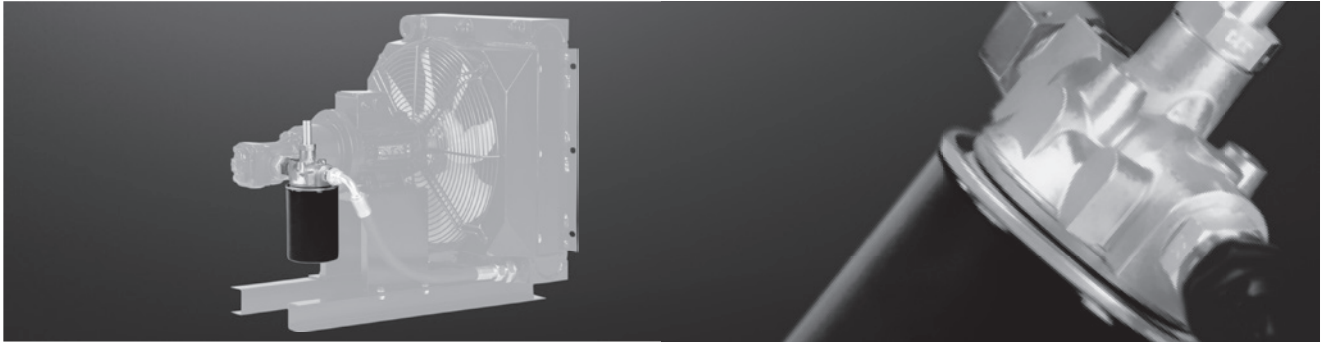
OTV Oil thermostat valve				
Description	Max. volume flow [m³/h]	Connection thread	Inlet temperature [°C]	Max. inflow to the cooler obtained with °C
OTV1-45	4	G 3/4"	45	60
OTV1-55	4	G 3/4"	55	70
OTV1-70	4	G 3/4"	70	85
OTV2-45	10	G 1 1/2"	45	60
OTV2-55	10	G 1 1/2"	55	70
OTV2-70	10	G 1 1/2"	70	85

Max. operating pressure 16 bars
15 m³ type available on request

Ordering example:	OTV	1	55
	Oil thermostat valve	Size	Inlet temperature

TEMPERATURE CONTROL AND MONITORING HYDRAULIC COMPONENTS

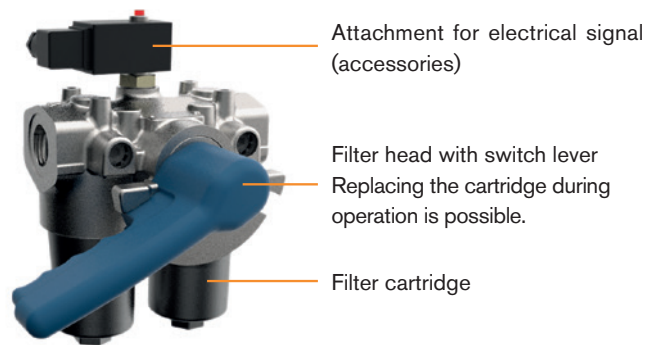
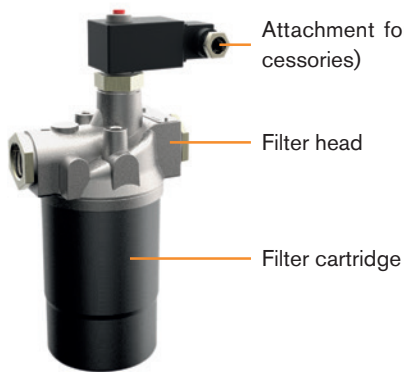
Cooler accessories - filters



Single or double filter with mounting cartridge and visual display for separating dirt particles.

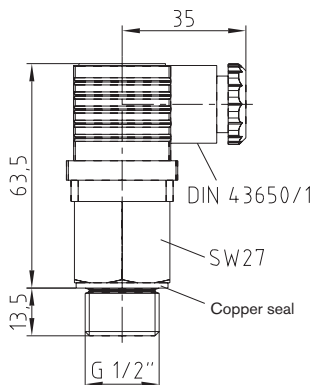
Options:

- 10 µm or 25 µm depending on volume flow, oil type and temperature
- Filter attachment for electrical signals available
- Protective coating for use with salty ambient air



Cooler accessories - temperature switch TSC

Technical data		
Switching element:	Bi metal	Switching point:
Switching operation:	NO = make contact	TSC 40 = 40 °C
Switching temperature:	+25 °C to +80 °C	TSC 50 = 50 °C
Material of probe:	Brass	TSC 60 = 60 °C
Max. operating pressure:	26 bars	TSC 70 = 70 °C
Operating temperature:	20 °C to +100 °C	
Plug:	According to DIN 43650 - 3 poles + PE, protection class IP65, cable gland PG11	



- Simple, solid design
- Electrical insert easy to disassemble
- With plug acc. to DIN 43650 straight cable outlet direction rotatable by 360°
- Copper seal
- Protection class IP65

Temperature contacts: Max. operating voltage: 250V AC - 8 A
24V DC - 5A
Max. switching current: 2 A
Tolerance: ±5 K
Switch-back difference: 15 K ±3 K

Ordering example:	TSC	50
	Temperature switch	Switching point 50 °C

Oil/air cooler accessories

Cooling systems

Pump unit with low-pressure pump

PUG-4D-0.18kW-4-A-F25.3

Filtration	25.3	25 µ incl. bypass + visual display
	10.3	10 µ incl. bypass + visual display
Voltage	A	230/400V 50 Hz
	B	400/690V 50 Hz
	Z	Special voltage
Pole number of motor	4	1500 revolutions
	6	1000 revolutions
For motor power see table		
Pressure relief valve	D	integrated valve
	-	without valve
for size of pump see table (without pump on request)		
Pump unit	PUG	Gearbox
	PUH	Hydraulics (NBR)
	PUW	Without pump

Motor ¹⁾ Power [kW]	Pump	
	Size	Volume flow [l/min]
0.37	4	5.5
	6	6.9
	8	11.0
	12	16.5
	16	22.0
0.75	20	27.5
	25	34.4
	32	44.0
1.5	40	55.0
	50	68.8
2.2	63	87.0
	80	110.0

¹⁾ 4-pole operation



Gearbox application:
Pump unit with pressure limitation
PUG-25D-0.75kW-4-A-F25.3



Pump unit with finish machined bellhousing acc. to customer's specifications
PUW-0-0.75kW-4-A-0



Stationary hydraulics
Pump unit without pressure relief valve
PUH-8-0.37kW-4-A-0

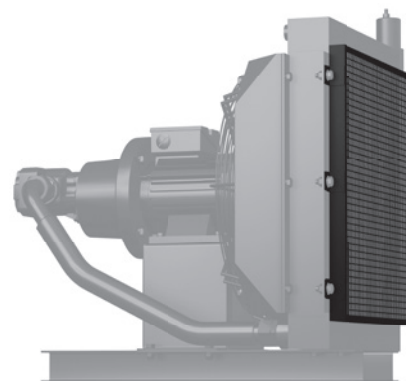
The pump units are assembled ready to fit and include a foot flange and two damping rods. Modifications on request

Accessories



Flow rate sensor

- Incl. non-return valve & display
- Measuring range 2 - 100 l/min (other on request)
- Connection thread G1" or G1 1/2"
- Supply voltage 18 - 30 V DC
- Temperature range -10 ... 100 °C



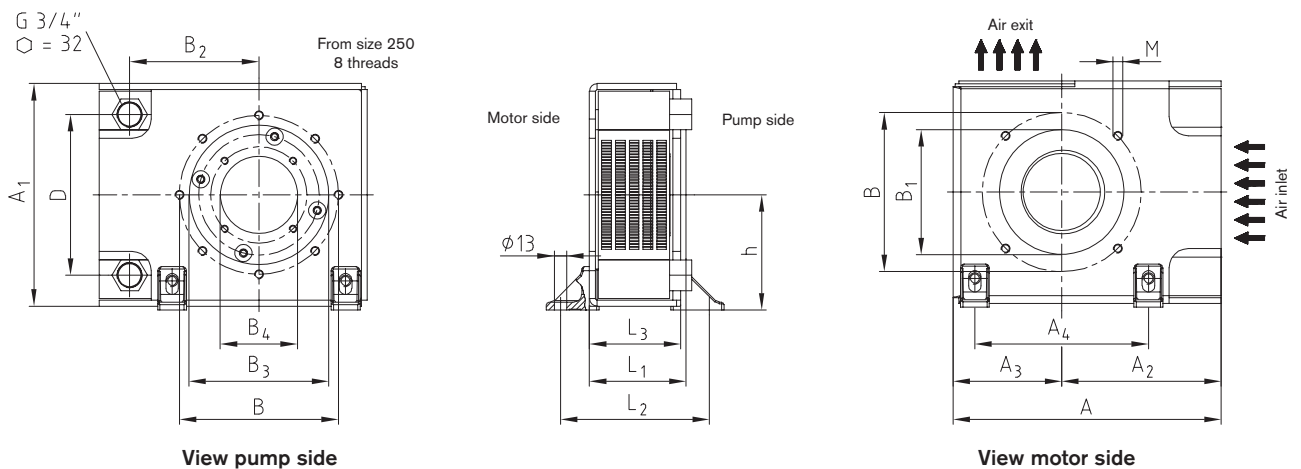
Protective grid

Protection against rough damages of cooling laminas via corrugated wire mesh (10 x 10 mm). Optionally a filter pad is available protecting against smaller particles (dust, sand). Please consider a reduction of performance depending on load.

Oil/air cooler type PIK

Cooling systems

Bellhousing with integrated oil/air cooler



View pump side

View motor side

Bellhousing with integrated oil/air cooler type PIK (German utility model)																		
IEC motor		PIK oil cooler type	Dimensions [mm] *															
Size (shaft)	kW with 1500 rpm		L ₁	L ₂	L ₃	A	A ₁	A ₂	A ₃	A ₄	B	B ₁	B ₂	B ₃	Min. B ₄	D	M	h
80	0.55	PIK 200/1/...	100	154.5	94.5	275	225	163	112.5	180	165	130	130	145	20	167	M10	116.5
(19 x 40)	0.75	PIK 200/2/...	110	154.5	94.5	275	225	163	112.5	180	165	130	130	145	20	167	M10	116.5
90S/90L	1.1	PIK 200/4/...	124	154.5	94.5	275	225	163	112.5	180	165	130	130	145	20	167	M10	116.5
(24 x 50)	1.5																	
100L/112M	2.2	PIK 250/2/... **	124	175.5	115.5	308	250	180	125	220	215	180	150	190	20	192	M12	129
(28 x 60)	3, 4	PIK 250/4/... **	135	175.5	115.5	305	250	180	125	220	215	180	150	190	20	192	M12	129
132S/132M	5.5	PIK 300/1/...	144	199.5	139.5	359	300	205	154	260	265	230	175	234	30	242	M12	154
(38 x 80)	7.5	PIK 300/3/...	155	199.5	139.5	359	300	205	154	260	265	230	175	234	30	242	M12	154
		PIK 300/4/...	168	199.5	139.5	359	300	205	154	260	265	230	175	234	30	242	M12	154
160M/160L	11	PIK 350/1/... **	188	243.5	183.5	405	360	230	175	310	300	250	200	260	50	292	M16	184
(42 x 110)	15	PIK 350/2/...	204	243.5	183.5	405	360	230	175	310	300	250	200	260	50	292	M16	184
180M/180L	18.5																	
(48 x 110)	22																	

* Dimensions following the VDMA standard 24561
 ** With a motor speed of ≥ 1900 rpm a steel fan must be used.

Assembly

With assembly and disassembly of the oil connection lines, hold up with a hexagon key (max. tightening torque 40 Nm). No reduction of the cross section behind the cooler. Return filters to be installed in front of the cooler (dynamic pressure, danger of bursting). Tensions inside the connection pipes have to be avoided! Vibration of the piping has to be avoided (should possibly be intercepted in front of the connector). Supply and discharge to be chosen alternatively. Please note that not a few hydraulic systems generate pressure peaks of more than 12 bars in the return flow (danger of bursting)! Please observe our assembly instructions at www.ktr.com.

For PIK sizes 200 and 350 specify the IEC motor sizes in your order.

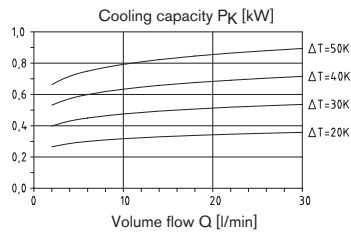
Ordering example:	PIK	300	3	5	15
	Bellhousing with integrated oil cooler	Flange diameter of IEC motor	Serial model code (code referring to length)	In-house modification code	Standard type 15 - V1 design

Oil/air cooler type PIK Cooling systems

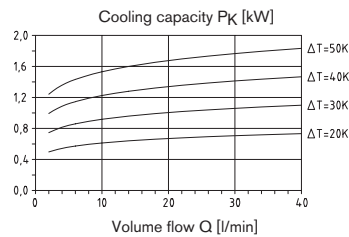
Oil/air cooler type PIK 200 - 350

1. Cooling capacity for a speed of 1500 rpm depending on the temperature difference between oil intake and air intake and oil volume

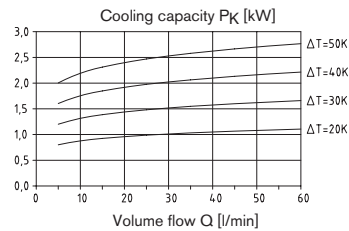
PIK 200



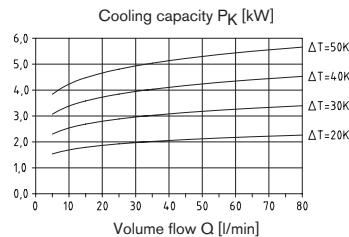
PIK 250



PIK 300



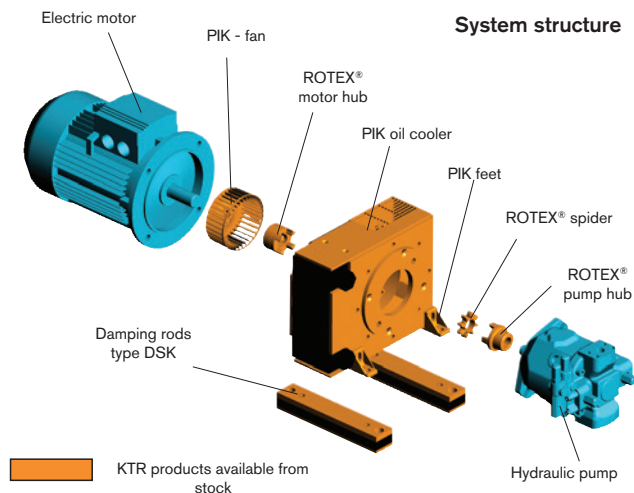
PIK 350



The diagrams shown are based on actual measurements of the PIK oil cooler performed in KTR's in-house R&D test center. With 3000 rpm the cooling capacity is increased by approx. 50 %.

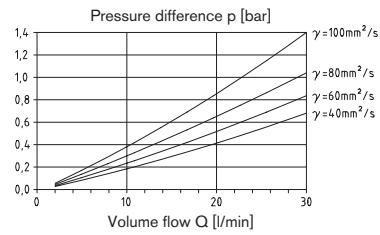
2. Operating pressure

The permissible operating pressure of the oil cooler is 12 bars dynamically. Max. operating pressure with static load of 20 bars (all values apply for the average pressure cooler).

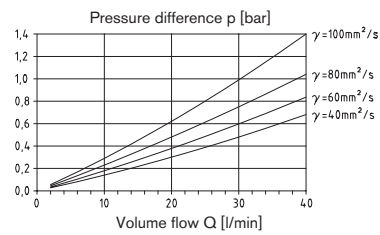


3. Pressure loss depending on oil flow and oil viscosity

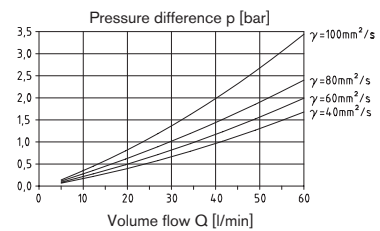
PIK 200



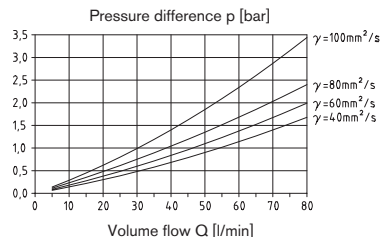
PIK 250



PIK 300



PIK 350



Viscosity measured up to 100 mm²/s.
Higher viscosity on request.

4. Fan

Torsional direction view on the pump – right – standard type.

Performance requirement of the fan with 1500 rpm

PIK 200 = 25 W

PIK 250 = 40 W

PIK 300 = 125 W

PIK 350 = 230 W

Air pressure rate in m³/h with 1500 rpm

PIK 200 = approx. 90 m³/h

PIK 250 = approx. 200 m³/h

PIK 300 = approx. 400 m³/h

PIK 350 = approx. 860 m³/h

5. Cooler connection

R 3/4" internal thread

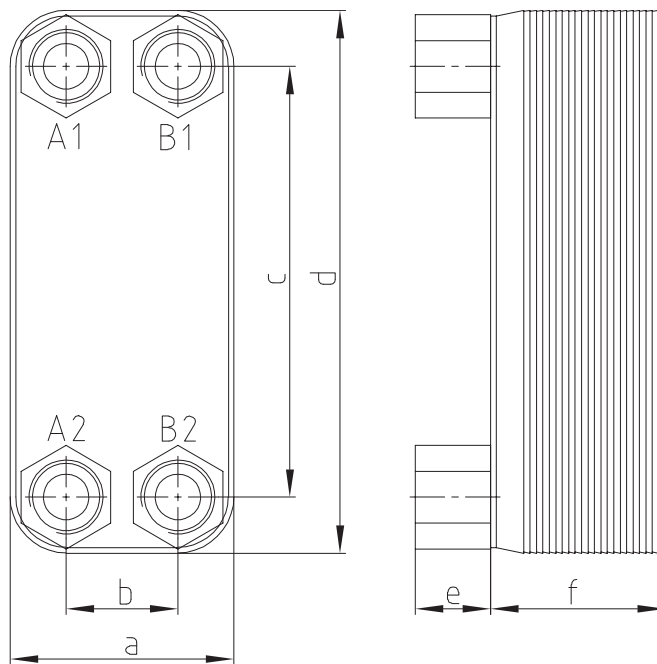
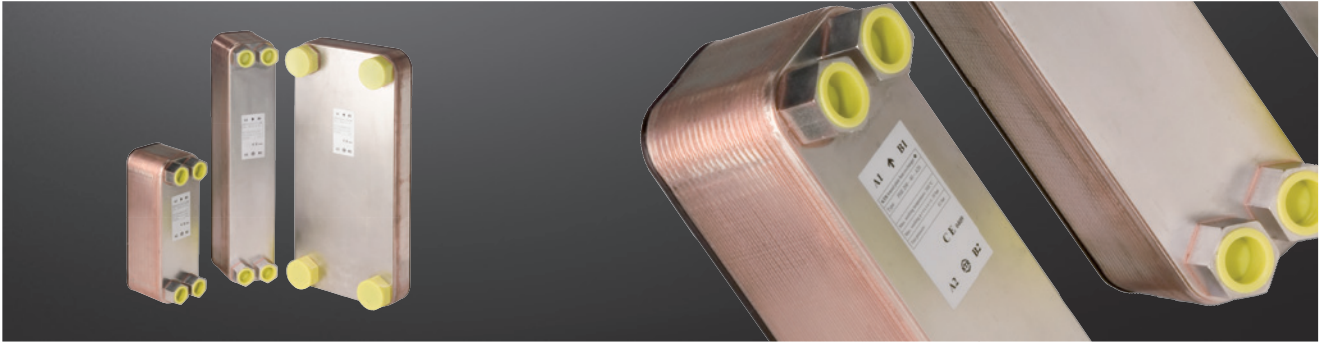
6. Oil flow

With an oil flow exceeding the figures stated in the above diagramme, please consult with our engineering department. Phone: +49 5971 798-0

Oil/water cooler type PHE

Cooling systems

High power density in a tight space



Technical data

Plate heat exchanger made of stainless steel 1.4401 soldered with copper. The stamped plates generate a high power density in a tight space. Compared to a tube bundle heat exchanger, the plate heat exchanger only requires approx. 25 % - 30 % of mounting space with less weight. Applications are, as an example, machine tools, test benches, injection moulding machines, pump units, waste heat utilization, etc. It is possible to use other media like, for example, oil, water glycol, water, refrigerating agents, air, etc.

Operating temperature: -10 °C to +200 °C.

Please observe boiling point and freezing point!

Maximum permissible operating pressure: PHE 100: 10 bars / PHE 200 - 500: 30 bars

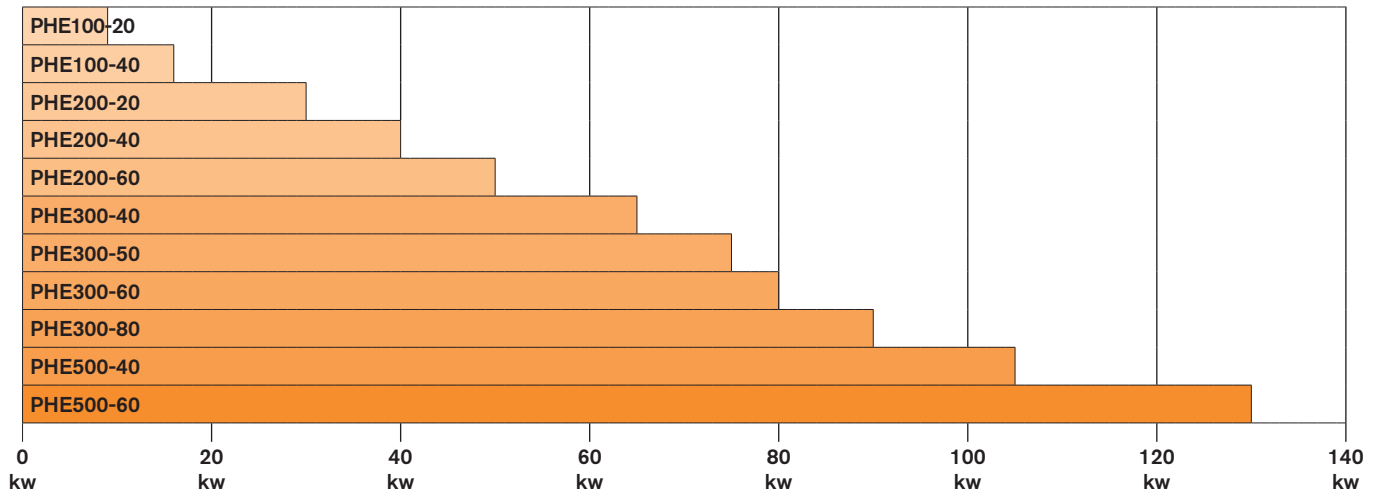
Plate heat exchanger									
Series	Size	Thread	Plates	a	b	c	d	e	f
PHE	100	4 x 3/4"	20	73	40	154	191	24	52
PHE	100	4 x 3/4"	40						97
PHE	200	4 x 1"	20						55
PHE	200	4 x 1"	40	116	72	243	286	24	103
PHE	200	4 x 1"	60						151
PHE	300	A1/A2: G1 1/4" B1/B2: G1"	40	119	72	479	526	27	100
PHE	300	4 x 1"	50	107	50	466	523	24	128
PHE	300	A1/A2: G1 1/4" B1/B2: G1"	60	119	72	479	526	27	145
PHE	300	A1/A2: G1 1/4" B1/B2: G1"	80	119	72	479	526	27	190
PHE	500	4 x 1 1/2"	40						103
PHE	500	4 x 1 1/2"	60	191	92	519	616	30	151

Ordering example:	PHE	100	20
	PHE = Plate heat exchanger	Size	Number of plates

Oil/air cooler

Cooling systems

Cooling capacity



Type	Oil temperature switched on [°C]	Water temperature switched on [°C]	Oil flow [l/min]	Water flow [l/min]	Max. volume flow [l/min]
PHE100-20			30	20	60
PHE100-40			45	35	80
PHE200-20			70	60	120
PHE200-40			85	60	120
PHE200-60			100	80	150
PHE300-40	60	20	110	60	150
PHE300-50			120	70	150
PHE300-60			120	85	150
PHE300-80			130	90	150
PHE500-40			180	95	450
PHE500-60			220	100	450

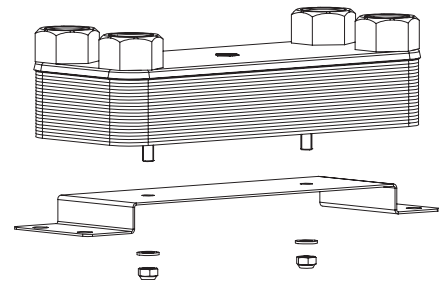
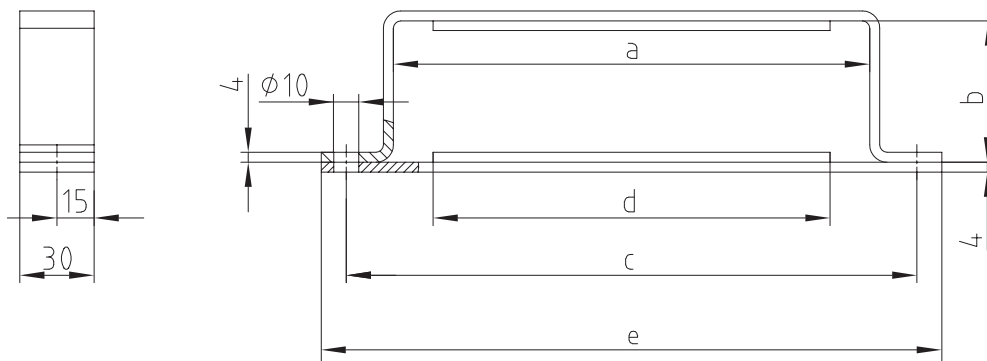


Plate heat exchanger with bottom-side threaded pins and mounting plate on request



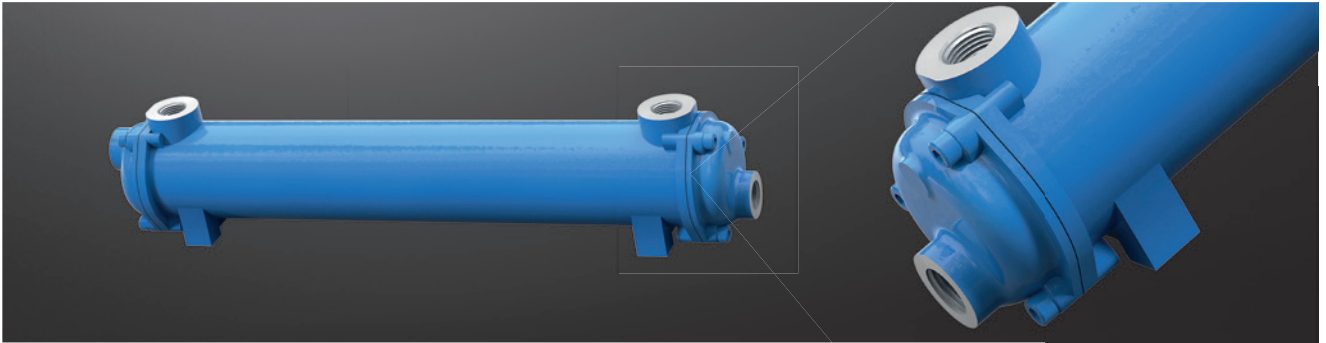
From size PHE 200 we recommend 2 retainers per cooler.

Fastening retainer					
Type	a	b	c	d	e
BH100-20	80	56	114	75	134
BH100-20HP	92	65	126	85	146
BH100-40HP	92	113	126	85	146
BH200/300-20	120	59	155	115	170
BH200/300-40	125	100	155	120	175
BH200/300-50	120	132	155	115	170
BH200/300-60	125	148	155	120	175
BH200/300-80	125	193	155	120	175
BH500-40		107			
BH500-60	200	155	235	193	260

Oil/water cooler TAK/TP

Cooling systems

Cooling of lubricating oil, heat recovery



The TAK/TP cooler ranges were originally designed for hydraulic systems, but based on their design they are equally suitable for cooling lubricating oils, heat recovery, etc.

The tube bundle is designed in that it may expand to both sides, consequently minimizing thermal stresses. The unique tube-to-tube plate joint ensures high reliability.



Materials used:

These coolers are available in both industrial and marine versions. (Tube bundles made of stainless steel on request)

Industrial version (standard)	
Tubes	Brass (EN CW614N)
Tube retainer	Brass
Housing	Aluminium
Headers	Brass (EN CW614N)
Gaskets	Nitrile

Marine version	
Tubes	90/10 copper/nickel

Oil/water cooler TAK/TP

Cooling systems

Cooling capacities, diagramme of performance, diagramme of pressure loss

Tubular heat cooler							
Coolers	Cooling capacity [kW]	Volume flow of oil [l/min]	Volume flow of water [l/min]	Pressure loss of oil [bar]	Pressure loss of water [bar]	Surface [m ²]	Maximum volume flow of water/sea water [l/min]
TAK/TP-A1	3	30	15	0.1	0.02	0.13	
TAK/TP-A2	6	46	23	0.19	0.05	0.22	
TAK/TP-A3	9	56	28	0.36	0.09	0.32	50/35
TAK/TP-A4	13	64	32	0.6	0.13	0.46	
TAK/TP-A5	16	56	28	0.56	0.12	0.68	
TAK/TP-B1	8	66	33	0.16	0.02	0.33	
TAK/TP-B2	12	80	40	0.32	0.03	0.48	
TAK/TP-B3	18	104	52	0.96	0.07	0.66	80/50
TAK/TP-B4	25	106	53	1	0.11	0.9	
TAK/TP-B5	29	98	49	1.04	0.14	1.16	
TAK/TP-C1	16	100	50	0.28	0.04	0.64	
TAK/TP-C2	26	120	60	0.55	0.07	0.9	
TAK/TP-C3	36	140	70	0.74	0.13	1.23	140/90
TAK/TP-C4	48	160	80	1.06	0.17	1.6	
TAK/TP-C5	56	140	70	0.95	0.16	2.07	
TAK/TP-C6	70	160	80	0.84	0.26	3.02	
TAK/TP-D1	40	180	90	0.4	0.07	1.58	
TAK/TP-D2	52	200	100	0.55	0.09	2.14	
TAK/TP-D3	66	220	110	0.62	0.12	2.79	190/110
TAK/TP-D4	84	240	120	0.8	0.16	3.57	
TAK/TP-D5	108	260	130	1	0.19	4.48	
TAK/TP-D6	120	240	120	0.96	0.21	5.38	
TAK/TP-E1	76	320	160	0.44	0.09	3.27	
TAK/TP-E2	106	360	180	0.64	0.13	4.24	
TAK/TP-E3	134	400	200	0.9	0.2	5.45	340/215
TAK/TP-E4	175	420	210	1.1	0.25	6.82	
TAK/TP-E5	205	400	200	1.15	0.28	8.22	
TAK/TP-E6	240	360	180	1.1	0.28	10.27	
TAK/TP-F1	133	720	360	0.36	0.09	7.2	
TAK/TP-F2	180	780	390	0.5	0.13	9.14	
TAK/TP-F3	250	840	420	0.62	0.17	11.81	800/500
TAK/TP-F4	325	900	450	0.76	0.25	14.6	
TAK/TP-F5	410	960	480	1	0.32	17.3	
TAK/TP-F6	500	900	450	1.16	0.52	21.54	

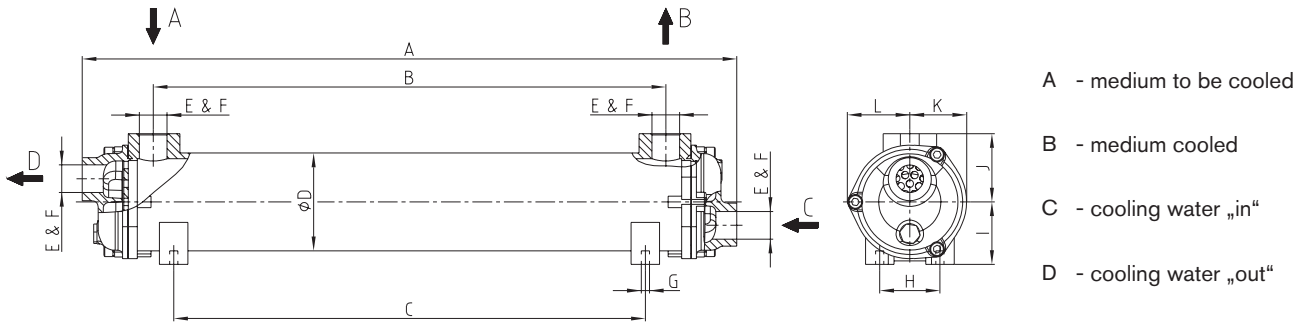
The table shows the performance assigned to the cooler with usual process data:

Oil outlet temperature: 50 °C; water inlet temperature: 25 °C, oil viscosity: 38 Cst and 50 °C. Any change of the selected parameters may result in a different selection of oil cooler.

Oil/water cooler TAK/TP

Cooling systems

Series A-C



TAK/TP Series A-C												
Coolers	A	B	C	D	E & F	G	H	I	J	K	L	Weight
TAK/TP-A1	195	72	38									3
TAK/TP-A2	263	138	103									3.5
TAK/TP-A3	349	225	189									4
TAK/TP-A4	448	326	288	Ø86	G 3/4"	4xM8	53	55	60	50	55	4.7
TAK/TP-A5	576	450	415									5.5
TAK/TP-A6	731	603	557									10
TAK/TP-B1	273	123	109									5
TAK/TP-B2	355	205	191									6
TAK/TP-B3	452	302	289	Ø108	G 1"	4xM8	77	65	70	60	55	7
TAK/TP-B4	587	437	425									8.2
TAK/TP-B5	730	580	566									10
TAK/TP-C1	372	182	93									9
TAK/TP-C2	472	287	193									10
TAK/TP-C3	600	415	320	Ø130	G 1 1/4"	4xM10	78	75	80	70	80	12.5
TAK/TP-C4	744	557	465									14.5
TAK/TP-C5	922	737	643									17.5
TAK/TP-C6	1332	1146	1055									30

Max. perm. oil temperature 120 °C. Max. oil pressure 14 bars. Max. water pressure 10 bars.

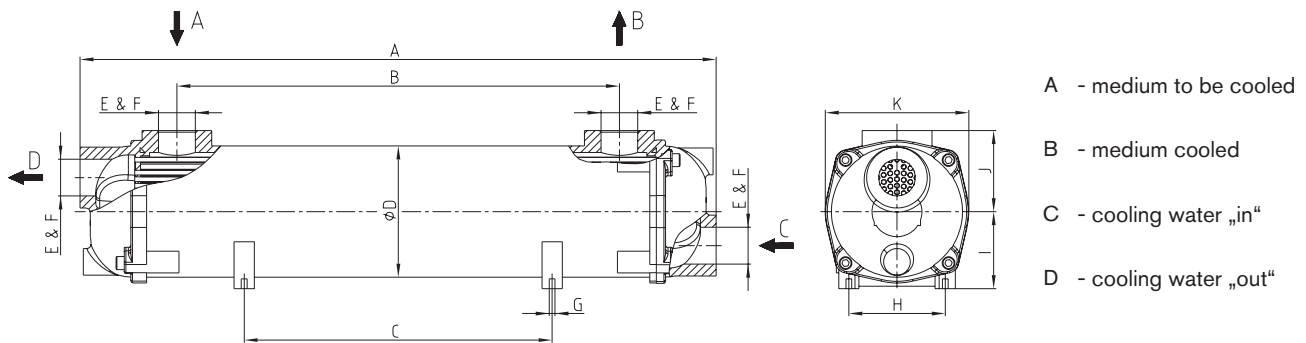
Ordering example:	TAK/TP	A	1	M
	Type	Series	Size	Seawater version ¹⁾

¹⁾ Code letter can be omitted with industrial design.

Oil/water cooler TAK/TP

Cooling systems

Series D-F



TAK/TP Series D-F												
Coolers	A	B	C	D	E & F	G	H	I	J	K	L	Weight
TAK/TP-D1	505	270	109									20
TAK/TP-D2	634	402	238									24
TAK/TP-D3	780	546	384									27
TAK/TP-D4	954	722	558	Ø162	G 1 1/2"	4xM10	119	95	100	177	-	32
TAK/TP-D5	1,160	928	764									38
TAK/TP-D6	1,364	1,132	968									45
TAK/TP-E1	675	372	239									33
TAK/TP-E2	816	513	380									39
TAK/TP-E3	998	696	560									45
TAK/TP-E4	1,204	901	766	Ø198	G 2"	4xM12	120	110	120	206	-	54
TAK/TP-E5	1,408	1,102	968									64
TAK/TP-E6	1,712	1,406	1,272									74
TAK/TP-F1	754	330	236									47
TAK/TP-F2	900	476	382									57
TAK/TP-F3	1,077	654	560									68
TAK/TP-F4	1,280	856	762	Ø278	G 3"	4xM16	180	155	170	288	-	79
TAK/TP-F5	1,484	1,060	966									91
TAK/TP-F6	1,790	1,364	1,270									105

Max. perm. oil temperature 120 °C. Max. oil pressure 14 bars. Max. water pressure 10 bars.

Ordering example:

TAK/TP	D	1	M
Type	Series	Size	Seawater version ¹⁾

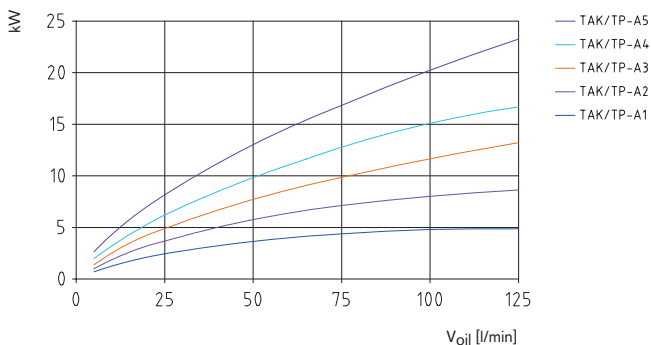
¹⁾ Code letter can be omitted with industrial design.

Oil/water cooler TAK/TP

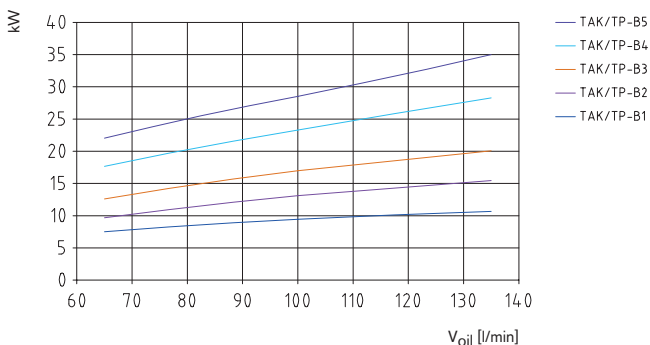
Cooling systems

Performance diagrammes

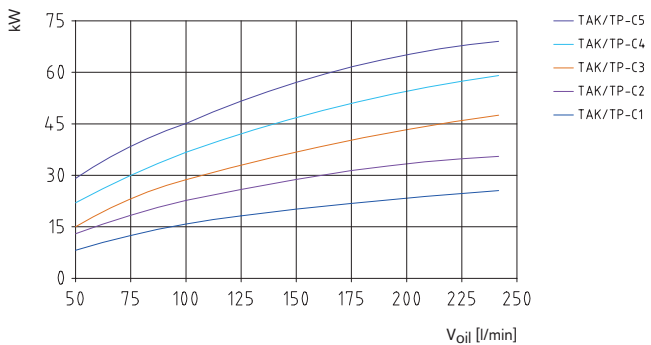
Performance diagramme of A series



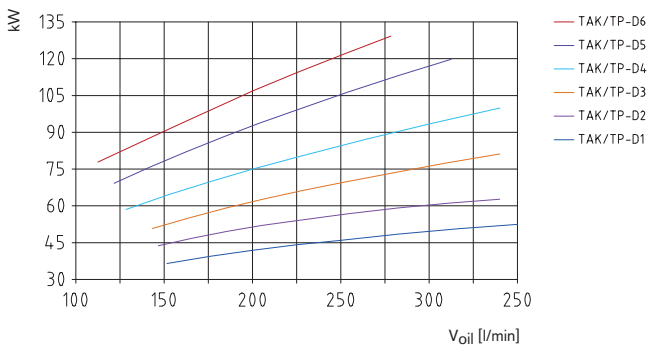
Performance diagramme of B series



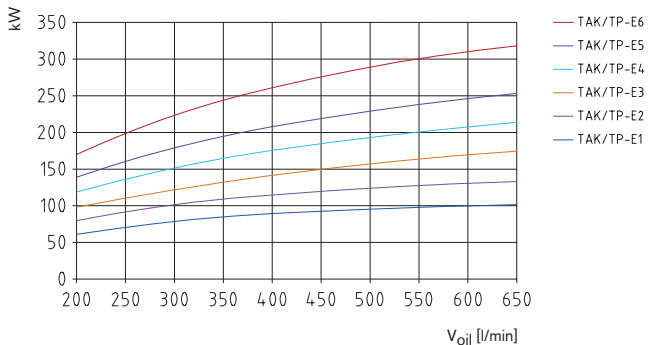
Performance diagramme of C series



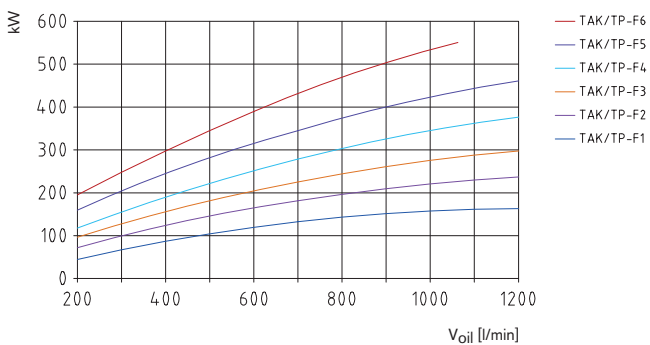
Performance diagramme of D series



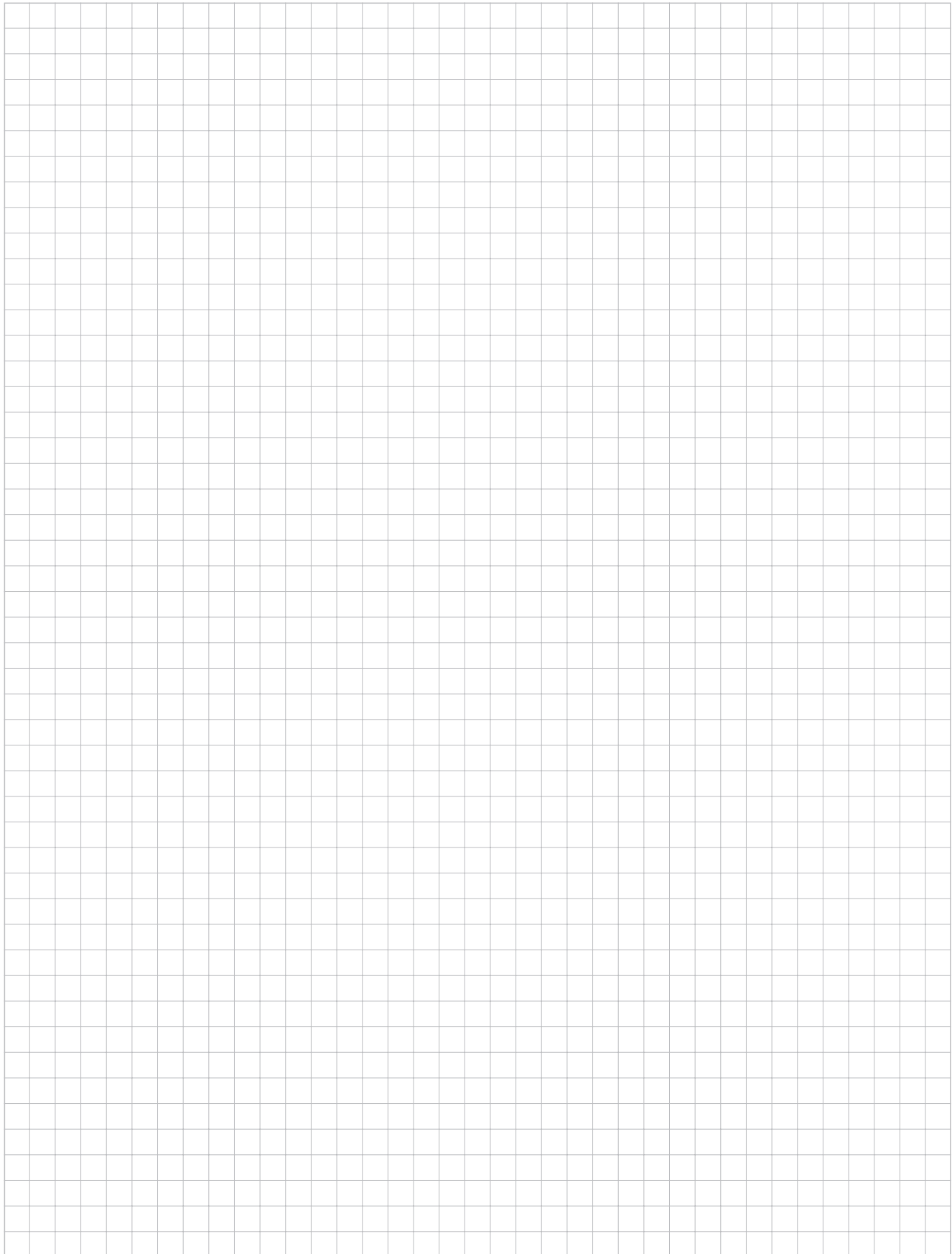
Performance diagramme of E series



Performance diagramme of F series



Notes



Summary of literature

No matter if a perfect drive, a brake that takes effect, space-saving cooling or accurate hydraulics is required, if on land, by sea or at an airy height - KTR's product portfolio is just as manifold as its applications. The following catalogues and leaflets provide an overview. Available at www.ktr.com

Product catalogues



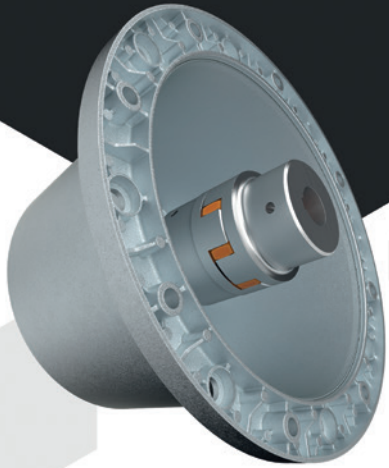
ATEX leaflet



Company leaflet



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